

KAYCEE

GENERAL INFORMATION

Kaycee Rotary Switches are manufactured in accordance with the latest engineering practices. These are guaranteed for optimum performance and meet the arduous industrial applications. Designed for ON LOAD Switching, Kaycee Rotary Switches are hand operated, assembled on packet principle giving choice of multiposition and multipole circuits.

Kaycee Rotary Switches are used for Making - Breaking and isolation of power circuits and switching of auxiliary circuits. Kaycee Rotary Switches conform to Defence and various relevant specifications. The present range covers standard Rotary Switches up to 600 amps. / 440 volts. AC or AC/DC Switching.

Switches for custom built switching to control complex circuits are supplied against specific requirements.

All designs, dimensions, specifications listed in the catalogue are subject to change without notice.

GUARANTEE

Kaycee Rotary Switches are guaranteed against manufacturing defects and / or faulty workmanship. This guarantee is restricted only to the repair or replacement of defective switches reported on receipt and not misused and / or damaged.

TECHNICAL INFORMATION

Range

Kaycee Rotary Switches are manufactured in the following range :

- 4 Positions 90° Operation 10,16; 25, 40,63,80,100, 200, 300, 400, 500 & 600 Amperes AC and AC/DC.
- 6 Positions 60° Operation 10,16, and 25 Amperes AC only.
- 8 Positions 45° Operation 16 Amperes AC only.

Above current ratings are based on voltage of 250 or 440 for AC or AC/DC Switching. Switches for higher voltages are offered against specific applications.

Construction

Kaycee Rotary Switches in open execution incorporate rotary action air break type wiping contacts housed in an assembly of packets moulded from anti - tracking thermosetting plastics. The stationary and moving contacts manufactured from non ferrous materials, are operated to open or close to achieve desired switching circuits.

The operation of the assembly of contacts with suitable handle, is by actuating mechanism. Large Mechanism is superimposed for switches with multipole circuits.

Mechanism

Kaycee Rotary Switches are manufactured with two type of operating mechanism.

- a) Slow Break Principally for AC switching only.
- b) Quick Make Break Principally for DC switching. Also for AC when easy and quick action is necessary.
- c) Spring return Switches for AC and DC Principally for breaker controls are available.

Notes

- 1) 100-600 ampere range is supplied with guick make break mechanism only.
- 2) 6-8 position range is supplied with slow break mechanism only.
- i.e. Not recommended for DC switching.
- 3) In quick make break mechanism the making and breaking of contacts is independent of the operator's action. There is no direct connection between the operating handle and the moving contacts.

Specifications

Kaycee Rotary Switches comply with British and Indian Standard Specifications mentioned as:



CUTWAY VIEW OF AC / DC SWITCH

CUTWAY VIEW OF AC SWITCH

Switches upto 63 Amperes BSEN 60947-3/1992 IS 13947 (Part I and Part III) 1993 RCS156 JSS51208 Switches 100 - 600 Amperes BSEN 60947-3/1992 IS 13947 (Part I and Part 111) 1993

High Voltage Test

Switches withstand High Voltage test of 2.5 ky for one minute.

Temperature

Switches are suitable for use upto 50°C (max) ambient temperature.

Mounting Arrangements

Kaycee Rotary Switches are supplied with the following standard Mountings :

- a) Flush at the back of panel.
- b) Flush at the front of panel (base mounting).
- c) Universal Mounting Base and Panel

Blocked Positions

Rotary Switches are also supplied with unwanted positions blocked when specified.

Optional Accessories

A wide range of optional accessories are available. These include : Handles -Indicating Plates - Centre Key Locks - Cubicle Door Interlocks (lockable and non-lockable type)

Special Applications

The versatile Kaycee Rotary Switches offer design flexibility that makes complex switching combinations possible. Offers are made against specific requirements, also available with Spring Return to Neutral (revertable mechanism), terminal shrouds, make before break contacts etc.

Note:

Product improvement being a continuous process at KAYCEE. The product supplied may differ from that illustrated and described in the literature.

CODING SYSTEM

CODIFICATION:

The Rotary Switches consist of index letters and figures grouped in sequence to indicate the salient features of the switch.

A) Prefix Letters : S - Indicates AC only - slow break quick make mechanism, and absence of 'S' indicates a universal type AC/DC. A quick make and quick break mechanism indicates AC/DC only.

B) The next group of letters - indicates the method of mounting :

RP - Back of panel flush mounting (terminals screws accessible from the back)

- BC Front of panel Base mounting (terminal screws accessible from the front)
- X Universal mounting for 10 63 AMP and 100 AMP Light duty switches.
- M Indicates switch for three phase 440 volts 16 Amps & above.
- C Universal mounting for 100 Amps & above.

C) The next group of figures :

The first figure indicates the following current rating up to and including 63A. The first figure is followed by Zero for rating of 100 amps and above.

 1 -10 or 16 Amps.
 2 - 25 Amps.
 3 - 40 Amps.

 6 - 63 Amps.
 8 - 80 Amps.
 10 - 100 Amps.

 20 - 200 Amps.
 30 - 300 Amps
 40 - 400 Amps.

 50 - 500 Amps.
 60 - 600 Amps.
 40 - 400 Amps.

The following second figure (or a pair of figures) indicates the number of poles in the switch.

The last figure (or pair of figures) indicates the number of discs in the switch barrel

assembly. Suffix Letters :

Indicates switching sequence. Note : ON/OFF switches have no suffix letters.

(I) Rotary Switches:

A - 2 way no off.	B - 2 way with off
C - 3 way with off	D - 4 way no off

After the second figure

E - 5 way with off	F-6 way no off
G - 7 way with off	H - 8 way no off

(II) Motor Control Switches:

- BX 34 Star delta starting with off
- AB 65 Two speeds with off (High or Low)
- LK Reversing, or polarity change over no off (forward reverse)
- K Reversing, or polarity change over with off.

E) Special Codes:

- RK Removable knob
- VS Voltmeter selector switch
- MA60 Ammeter selector switch
- PC Speed control switch
- MB Make before break contact
- RM Revertable mechanism (spring return)
- PD Pad locking

F) Code for Locking Attachment:

- (1) Centre Key lock assembly (with different keys or common keys)
 - L Lever type lock

T - Tee type lock				
Code Ref.	G1	G2	G3	G4
Locking position & key removable	1	2	3	4
Code Ref.	G12	G13	G24	G
Locking position & key removable	1 & 2	1&3	2 & 4	All
Locking position & key removable	1 & 2	1&3	2 & 4	

NOTE:

100 to 600 Amp Heavy Duty Switches are supplied with Metalic I. P.

(2) Cubicle door interlock

(a) Lockable type (with different keys or common keys)

L-L	ever	type	lock
-----	------	------	------

1	100 h	(0.0)	lock
1.0	1001)	he.	lock

1 100 () po	10.035			
Code Ref.	HR1	HR2	HR3	HR4
Position in				
which lock	1	2	3	4
dis - engages				
Code Ref.	HR12	HR13	HR24	HB
Position in				
which lock	1&2	1&3	2&4	All
dis - engages				
(b) Non Lock	able Type			
L - Lever type h	andle			
B - Ball type har	ndle			
C - Capstan typ	e handle			
P - Pistol grip ty	pe handle			
K - Knob type h	andle.			
Code Ref.	SH1	SH2	SH3	SH4
Handle				
dis-engages	1	2	3	4
in positions.				
Code Ref.	SH13	SH24		
Handle				
dis-engages	1&3	2&4		
in positions.				

G) Code for indicating plates for 10,16, 25, 40, 63, 80 & 100 Amperes Light Duty only.

- GB Grey flush plate with acrylic indicating plate and black knob.
- YR Yellow flush plate with acrylic indicating plate and red knob.
- GC Grey flush plate with acrylic indicating plate and chrome plated lockable handle.
- G- Grey flush plate with acrylic indicating plate.
- Y Yellow flush plate with acrylic indicating plate.
- H) Limiting Mechanism : Switching movement can be limited to two or more positions and blocked between any adjacent position.

(a) Code Ref. - for 4 position switch

- TA Indicates switch limited to 3 operating positions.
- TB Indicates switch limited to 2 operating positions.
- TC Indicates switch limited to between normal positions.

(b) Code Ref. - For 6 position switch

- TA Indicates switch limited to 3 operating positions.
- TC Indicates switch between normal positions.
- TD Indicates switch 4 operating positions.
- TE Indicates switch 5 operating positions.

Example: SRP 1817A/MB/TB3/LG1/GC

Explanation :

S - indicates AC only	RP - back of panel flush mounting
1 - Rating, 10 amps.	8 - No. of poles
17 - No. of discs	A - Two way without off
MB - Make before break contact	TB3 - Blocked in 3rd & 4th position
LG1 - Lever type lock, lockable in po	siton 1

Ear Eard graden in position i

GC - Grey flush plate with acrylic indicating plate and chrome plated lockable handle.

3 POSITION SWITCH	8 • • • • •		٢	1
CODE TA) TA1	3 TA2	•(•)-(2)•	ф та
2 POSITION SWITCH CODE TB	•@-	•④ ⊗ ⊗ TB2	⊗ ∳ ®+ ⊗ ™ ⊗ TB3	⊗ С-?+ , тв
BETWEEN POSITIONS LIMITING MECHANISM CODE TC	() •(4)-(2)-	↓ +(4)-(-2)+	(1) •(4)-(2)•	(1) •(4)-(2)•

	CODING FOR	LIMITED PO	SITION SWIT	CHES 60° SW	ITCHING	
3 POSITION SWITCH CODE TA	*®.⊜ .©,●○ .™	© © © TA2	*	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 2 · 0 0 2 · 0 0 2 · TA5	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
BETWEEN POSITION LIMITING MECHANISM CODE TC	*0. *0. *0. *0. *0. *0. *0.	6. (2. .6. (2. .6. (3.) TC2	*6. .5 .6 .3 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7	(0, (1), (2), (3), (5), (4), (3), (7), (7), (7), (7), (7), (7), (7), (7	(1) (2) (5) (1) (3) (4) (7) TC5	() () () () () () () () () () () () () (
4 POSITION SWITCH CODE TD				*0. © © 0. © 0. TD4	⊕ (1) ⊕ (2) (3) TD5	
5 POSITION SWITCH CODE TE	*0. •0. •0. •0. •0. •0. •0. •. •. •. •. •. •. •. •. •. •. •. •. •.		€ (1) (6) (2) (6) (2) (6) (2) (6) (2) (6) (2) (7) (7) (2) (7)	•6) (2)• •6) (2)• •6) (2)• •6) (3)• TE4	©2 ⊗3 €3 TE5	() () () () () () () () () () () () () (

	(8)(1)(2)	8 1 2	8 1 2	8 1 2
BETWEEN POSITION LIMITING		•-(7)-(4-(3)- (6)-(6)-(4) • TC2	•_(7(3-)→ (6) (5) (4) ↓ TC3	• (7) (- (3) - (3) - (4) (- (3
MECHANISM CODE TC	(a) (1) (2) (-(7)-(3)-→			

ROTARY SWITCHES 10-16-25 Amperes 4-Position 90°

Rotary Switches of 10,16 and 25 amperes, 4 position, listed on next page, are with standard switching sequences up to 4 poles. Multi - pole switches are offered on request.

TYPE:

Open execution without any enclosure.

DESIGN:

Air break wiping contacts (Double Break) silver plated, self aligning.

RATING:

10 -16 - 25 amperes for working voltage of 250 or 440 for AC or AC/DC switching. SPECIFICATIONS:

Rotary Switches conform to IS: 13947 (Part I and Part III) /1993 and also to BSS and Defence Specifications.

MECHANISM :

Slow Break - principally for AC switching only. Quick Make Break - principally for DC switching. Also for AC when easy and quick action is necessary.

MOUNTING:

For Switches flush at the back of panal mounting specify SRP or SRPM for AC and RP or RPM for AC/DC. For switches flush at the front of panel mounting specify SBC or SBCM for AC and BC or BCM for AC/DC.

OPERATING HANDLE:

Knob (wing type) of black colour/red colour.

OPTIONAL ACCESSORIES:

A selection of accessories and attachments from a wide variety is available, viz. Handles, Detachable Handles Indicating Plates, Centre Key Locks, Cubicle Door Interlocks, Lockable - Non-Lockable, Pad Locking etc. Details available on request.

It is recommended that Switches with large built up should have lever handle & Lockable Switches with large built up should have LG Lock.





ROTARY SWITCHES 10-16-25 Amperes 4-Position 90°

STANDARD SWITCHING COMBINATIONS

Suitable for Mounting Flush at the Back of Panel Single Phase - 250 Volts (1 & 2 Poles) Three Phase - 440 Volts (3 Poles & above) (Working Voltage 250 to earth)

SWITCH	ING	NO. OF			16 Amp. AC			
		POLES	TYPE	DIM, Y	TYPE	DIM. Y	TYPE	DIM. Y
OFF-ON	OFF ON O ON OFF	1 2 3 4	SRP134 SRP145	 28 34	SRP112 SRPM112 SRP123 SRPM123 SRPM134 SRPM145	16/28 22/36 44 52	SRP213 SRPM213 SRP225 SRPM225 SRPM237 SRPM249	22/36 34/52 68 84
TWO WAY NO OFF A	1 2 () 2 1	1 2 3 4	SRP137A SRP149A	 46 58	SRP113A SRPM113A SRP125A SRPM125A SRPM137A SRPM149A	22/36 34/52 68 84	SRP213A SRPM213A SRP225A SRPM225A SRPM237A SRPM249A	22/36 34/52 68 84
TWO WAY WITH OFF B	2 OFF OFF	1 2 3 4	SRP137B SRP149B	 46 58	SRP1138 SRPM113B SRP1258 SRPM125B SRPM137B SRPM149B	22/36 34/52 68 84	SRP2158 SRPM2158 SRP2298 SRPM2298 SRPM23138	34/52 58/84 116
THREE WAY WITH OFF C	0FF 3 () 1 2	1 2 3 4	SRP139C SRP1412C	 58 76	SRP113C SRPM113C SRP126B SRPM126C SRPM139C SRPM1412C	22/36 40/60 84 108	SRP215C SRPM215C SRP229C SRPM229C SRPM2313C	34/52 58/84 116
FOUR WAY NO OFF D	1 4 _ 2 3	1 2 3 4	SRP139D SRP1412D	 58 76	SRP113D SRPM113D SRP126D SRPM126D SRPM139D SRPM1412D	22/36 40/60 84 108	SRP215D SRPM215D SRP229D SRPM229D SRPM2313D	34/52 58/84 116

SWITCHING	NO. OF	10 Amp	. AC/DC	16 Amp. AC/DC		25 Amp. AC/DC	
	POLES	TYPE	DIM. Y	TYPE	DIM, Y	TYPE	DIM. Y
	0N 2 3	 RP134 RP145		RP112 RPM112 RP123 RPM123 RPM134 RPM145	16/28 22/36 44 52	RP213 RPM213 RP225 RPM225 RPM238/LM RPM2410/LM	22/36 34/52 76 92
TWO WAY NO OFF A	235	RP138A/LM RP1410A/LM		RP113A RPM113A RP125A RPM125A RPM138A/LM RPM1410A/LM	22/36 34/52 76 92	Rp213 RPM213 RP225 RPM225 RPM238/LM RPM2410A/LM	22/36 34/52 76 92
TWO WAY WITH OFF B	1 2 3	RP138B/LM RP1410B/LM		RP1138 RPM1138 RP1258 RPM1258 RPM1388/LM RPM14108/LM	22/36 34/52 76 92	RP215B RPM215B RP2210B/LM RPM2210B/LM RPM2410A/LM	34/52 64/92 124
THREE WAY WITH OFF C	1 2 3 4	 RP1310C/LM RP1413C/LM	64 82	RP113C RPM113C RP126B RPM126C RPM1310C/LM RPM1413C/LM	22/36 46/68 92 116	RP215C RPM215C RP229C RPM229C RPM2314C/LM	34/52 64/92 124
FOUR WAY NO OFF D	2 1 2 3 4	RP1310D/LM RP1413D/LM	 64 82	RP113D RPM113D RP127D/LM RPM127D/LM RPM1310D/LM RPM1413D/LM	22/36 46/68 92 116	RP215D RPM215D RP2210D RPM2210D RPM2314D/LM	34/52 64/92 124

NOTE : Suffix code 'LM' denotes Large Mechanism (40-63 AMP) • For other dimensions refer separate dimension sheet • Indicating plates square size

75 x 75 mm for standard switches and 95 x 95 mm for switches with Locks-Interlocks - Large Mechanism - Lever Type Handle • Single and Double Pole Switches are rated 250V. If required for 440V - In code add M as shown above. Dimension Y shown correspondingly.

Add GB in code for switches required with Grey E.P. and Black Knob. Alternatively add YR for Yellow E.P. and Red Knob.

If either codes are not specified, then we shall book order with GB.

SPRING RETURN SWITCHES



SWITCHING	NO. OF POLES	RATING	SWITCH TYPE	DIM 'Y'	FOR OTHER DETAILS REFER DRG. NO.
OFF 9° Clock 12° Clock 3° Clock 1 2 A1 9 B1 1 2 1 1 2	2 2 4 4	7.5A/230V AC or 5A/230V DC 20A/230V AC or 15A/230V DC 20A/230V AC or 15A/230V DC 40A/230V AC or 15A/230V DC	RP123R/TA3/PRM/LM RPM323R/TA3/PRM RPM345R/TA3/PRM RPM649R/TA3/PRM	41 35 56 97	SW-C-1631 SW-C-2405 SW-C-2405 SW-C-2405
0FF 1 2 2 41 0FF 1 0 7 2 41 12" Clock 3' Clock 0FF 42	1 2 1 2 3 4	7.5A/230V AC or 5A/230V DC 7.5A/230V AC or 5A/230V DC 20A/230V AC or 15A/230V DC	SRP113B/TA3/PRM/LM SRP125B/TA3/PRM/LM RPM343B/TA3/PRM RPM325B/TA3/PRM RPM337B/TA3/PRM RPM349B/TA3/PRM	41 57 35 56 76 97	SW-C-1631 SW-C-1631 SW-C-2405 SW-C-2405 SW-C-2405 SW-C-2405 SW-C-2405
0FF 1 2 Clock 3° Clock 1 12° Clock	1 3	20A/230V AC or 15A/230V DC 40A/230V AC or 30A/230V DC	RPM312/TB3/PRM RPM637/TB3/PRM	25 76	SW-C-2405 SW-C-2405

MOTOR CONTROL SWITCHES

ON LOAD SWITCHES

as per IS 13947(Part I & Part III) 1993, AC - 23A & 23B

Nominal Current	Switch type for T.P.	Mechanism	H. P. Rating
Rating in Amps.	Panel Mounting		At 415 VOLTS
16* 16 25* 40* 63*(2X40) 63*(2X40) 100*(2X60) 100 200 300 400 500 600 * Tested at I.I.T. Powai, Mumbai,	SRPM134 RPM134 SRPM237 SRPM334 SRPM637 RPM637 SC10H311 SC1034 SC2034 SC2034 SC3034 SC4037 SC5037 SC6037	SBQM QMB SBQM SBQM QMB QMB QMB QMB QMB QMB QMB QMB	07.5 10 15 20 30 50 60 80 175 250 270 300 300

Add GB in code for switches required with Grey F.P. and Black Knob. Alternatively add YR for Yellow F.P. and Red Knob.

If either codes are not specified, then we shall book order with GB.

SBQM - Slow Break Quick Make Mechanism QMB - Quick Make and Break Mechanism

Nominal Current	Switch type for T.P.	Mechanism	H. P. Rating				
Rating in Amps P	Panel Mounting		AT 110V DC	AT250V DC	AT 460V DC		
10	RP134	QMB	1.25	2.5	5		
16	RPM134	QMB	2	4	8		
25	RPM237	QMB	3	6	12		
40	RPM334	QMB	5	10	20		
63	RPM637	QMB	10	20	40		
100	C1034	QMB	17.5	35	70		
200	C2034	QMB	30	60	120		
300	C3034	QMB	45	90	180		
400	C4037	QMB	55	110	220		
500	C5037	QMB	75	150	300		
600	C6037	QMB	75	150	300		

QMB - Quick Make and Break Mechanism

Description	Туре	Max. H. P. Rating	Y Dim	Connection Diagram	
Reversing of 3 phase Induction motors	SRP136K SRPM136K SRPM336K	5 7.5 17.5	40 60 66	1 Off Off 2 Forward 1-A, 2-B.3 3 Off Off 4 Reverse 1-C,2-B,3 L3	
Star Delta Switching with Off position	SRP1310K SRPM1310AK SRPM1310AK	5 7.5 17.5	64 92 103	L1 10ff 0ff 2Star L1-A2, L2-B2, A,-B,-C 3Delta L1-A2-C1, L2- L2 4Star L1-A2, C2-B L3 L1-A2-C2-B L3-C2-B A,-B,-C	B2-A1, 1 13-A2
2 speed Control (Dhalander Switch)	SRP139PC SRPM139PC SRPM339PC	5 7.5 17.5	58 84 97	L1 L2 L2 L3 A2 C3 B2 C3 C3 C3 C3 C3 C3 C3 C3 C3 C3	L3-C2

Add GB in code for switches required with Grey F.P. and Black Knob. Alternatively add YR for Yellow F.P. and Red Knob.
If either codes are not specified, then we shall book order with GB.

ROTARY SWITCHES 10-16-25 Amperes 6 & 8 Position

Rotary Switches of 10,16 and 25 amperes, 6 and 8 Position listed are with standard switching Sequences up to 3 multipoles.

TYPE:

Open execution without any enclosure.

DESIGN:

Air break wiping contacts (Double Break), silver plated, self aligning.

RATING:

10-16-25 amperes for working voltage of 250 or 440 for AC switching only. SWITCHING ANGLE:

6 Position - 60°

8 Position -45°

SPECIFICATIONS:

Rotary Switches conform to IS : 13947 (Part I and Part III) /1993 and also to BSS and Defence Specifications.

SWITCHES 6 - POSITION 60" AC ONLY

MECHANISM:

Slow break - Principally for AC switching only.

MOUNTING:

6 Position - Universal

8 Position - Back of Panel

OPERATING HANDLE:

Knob (wing type) of Black colour /Red colour

OPTIONAL ACCESSORIES:

A Selection of accessories and attachments from a wide variety is available, viz. Handle, Detachable Handles Indicating Plates - Details available on request.

INDICATING PLATES

The size of Indicating Plates for 6 position & 8 position in 95mm x 95mm

SWIT	TCHING	NO. OF POLES	16 AMP 250 V	DIM Y	10 AMP 440 V	DIM Y
OFF		1 2 3	SRPM11E3 SRPM12E6	36 60	 SRPM13E9	 84
FIVE WAY WITH OF	5 1 4 ^O 2	NO. OF POLES	25 AMP 250 V	DIM Y	16 AMP 440	DIM Y
E3	1 2 3	SRPM21E5 SRPM22E10	52 92	 SRPM23E15	 132	
SWIT	TCHING	NO. OF POLES	16 AMP 250V	DIM Y	10 AMP 440 V	DIM Y
SIX WAY NO OFF F 5 3 4		1 2 3	SRPM11F3 SRPM12F6	36 60	SRPM13F9	 84
	NO. OF POLES	25 AMP 250 V	DIM Y	16 AMP 440 V	DIM Y	
	1 2 3	SRPM21F5 SRPM22F10	52 92	 SRPM23F15	 132	

SWITCHES 8 - POSITION 45" AC ONLY

SWITCHING	NO. OF POLES	25 AMP 250 V	DIM Y	16 AMP 440 V	DIM Y
FIVE WAY WITH OF G 5 4 3	2 1 2 3	SRPM21G4 SRPM22G7	46 76	SRPM23G10	 107
EIGHT WAY NO OFF H	3 3 1 2 3 3	SRPM21H4 SRPM22H7 	46 76 	 SRPM23H12	 127

Add GB in code for switches required with Grey FP and Black Knob. Alternatively add YR for Yellow FP and Red Knob.
 If either codes are not specified, then we shall book order with GB.

INSTRUMENT SELECTOR SWITCHES 10 Amperes

Rotary Selector Switches are suitable for instruments like Ammeters, Voltmeters, Power Factor Meters etc. The design enables to indicate by means of a single meter, the currents or the voltages. Ammeter Selector Switches are provided with make - before - break contacts to give security against risk of open circuit of the current transformer secondaries. Listed below are standard switches. TYPE:

Open execution without any enclosure.

DESIGN:

Air break wiping contacts (Double Break) silver plated, self aligning. RATING:

10 amperes for working voltage of 250 or 440 for AC circuits only.

MECHANISM:

Slow - Break - principally for AC switching only.

MOUNTING:

For Switches flush at the back of panel mounting specify SRP for switches at the front of panel base mounting specify SBC

OPERATING HANDLES:

Knob (wing type) of Black / Red colour.

AMMETER SELECTOR

SPECIFICATIONS:

Rotary Switches conform to IS: 13947 -1993 and also Defence Specifications. OPTIONAL ACCESSORIES:

Indicating Plates for these switches with standard markings as shown below.



SWITCHING	TYPE	DIM. Y	DIAGRAM
Current in each phase with OFF 4 positions 90° Indicating plate size 75 x 75 mm	OFF OR Y	40	
Current in each phase and leackage or out of balance current with OFF 6 positions 60 Indicating plate size 95 x 95 mm	OFF R O Y OFF SRP1148MF42/S	52	
Current in each phase and neutral and eackage current with OFF 6 positions 60 Indicating plate size 95 x 95 mm sq.	orf R O Y B SRP1210MA43/S	64	Les La

VOLTMETER SELECTOR

OFF 4 position 90" BN c	SRP135VS	34	ALL ALL
OFF 4 position 90° BN c	SRP115BE18	34	
Voltage between phases and between phase and neutral without OFF 6 positions 60 Indicating plate size 95 x 95 mm	P RB	46	

SPECIAL SELECTOR SWITCHES

With one switch to indicate, with one Ammeter & one Voltimeter. Simultaneous reading of phase current & Voltage between phases with an OFF position. Indicating plate size 75 x 75 mm	B O R Y	SRP1310MB28	64	
4 Pos. Ammeter selector switch Direct in line without 'CT's Indicating plate size 75 x 75 mm	B O R Y	SRP1313ZZF12	82	alessade alessade and the alessade

Add GB in code for switches required with Grey F.P and Black Knob. Alternatively add YR for Yellow F.P. and Red Knob.

If either codes are not specified, then we shall book order with GB.

ROTARY SWITCHES 40-63 Amperes 4-Position 90°

Rotary Switches of 40 - 63 amperes, 4 Position, listed on next page, are with standard switching sequences up to 4 poles. Multi - pole switches are offered on request.

TYPE:

Open execution without any enclosure.

DESIGN:

Air break wiping contacts (Double Break) silver plated, self aligning.

RATING:

40 - 63 amperes for working voltage of 250 or 440 for AC or AC/DC switching.

SPECIFICATIONS:

Rotary Switches conform to IS: 13947 (Part I and Part III) /1993 and also to BSS and Defence Specifications.

MECHANISM:

Slow Break - principally for AC switching only. Quick Make Break - principally for DC switching. Also for AC when easy and quick action is necessary.

MOUNTING:

For Switching flush at the back of panel mounting, specify SRPM for AC or RPM for AC/DC.

For switches at the front of panel base mounting specify, SBCM for AC or BCM for AC/DC.

OPERATING HANDLE:

Knob (wing type) of Black / Red colour. OPTIONAL ACCESSORIES:

(CKL)

A selection of accessories and attachments from a wide variety is available, viz. Handles, Detachable Handles, Indicating Plates, Centre Key Locks, Cubicle Door Interlocks, Lockable - Non-Lockable, Pad Locking etc. Details available on Request.



PAD LOCKING

LARGE SHROUDING

REMOVABLE KNOB

BALL HANDLE

STANDARD SWITCHING COMBINATIONS

Suitable for Mounting Flush at the Back of Panel SINGLE PHASE-250 VOLTS (1 & 2 Poles) THREE PHASE-440 VOLTS (3 Poles & above) (Working Voltage 250 to earth)

SWITCHING		SWITCHING	40 AM	P. AC	63 AMP. AC	
		SWITCHING	TYPE		TYPE	DIM. Y
OFF-ON	OFF ON O ON DFF	1 2 3 4	SRPM312 SRPM323 SRPM334 SRPM345	25 35 46 56	SRPM613 SRPM625 SRPM637 SRPM649	35 56 76 97
TWO WAY NO OFF A	4 O 2 3	1 2 3 4	SRPM313A SRPM325A SRPM337A SRPM349A	35 56 76 97	SRPM613A SPRM625A SPRM637A SPRM649A	35 56 76 97
TWO WAY WITH OFF B	0FF 2 0 1 0FF	1 2 3 4	SRPM313B SRPM325B SRPM337B SRPM349B	35 56 76 97	SRPM615B SPRM629B SPRM6313B SPRM6417B	56 97 137 177
THREE WAY WITH OFF C	0FF 3 O 1 2	1 2 3 4	SRPM313C SRPM326C SRPM339C SRPM3412C	35 66 97 127	SRPM615C SPRM629C SPRM6313C SPRM6417C	56 97 137 177
FOUR WAY NO OFF D	1 4 O 2 3	1 2 3 4	SRPM313D SRPM326D SRPM339D SRPM3412D	35 66 97 127	SRPM615D SPRM629D SPRM6313D SPRM6417D	56 97 137 177

SWITC	HINC	SWITCHING	40 AM	P. AC/DC	63 AMP. AC/DC	
SWITCHING		SWITCHING	TYPE	DIM. Y	TYPE	DIM. Y
OFF-ON	DFF ON O ON OFF	1 2 3 4	RPM312 RPM323 RPM334 RPM345	25 35 46 56	RPM613 RPM625 RPM637 RPM649	35 56 76 97
TWO WAY NO OFF A	2 O Z 1	1 2 3 4	RPM313A RPM325A RPM337A RPM349A	35 56 76 97	RPM613A RPM625A RPM637A RPM649A	35 56 76 97
TWO WAY WITH OFF B	0fF 2 O 1 0FF	1 2 3 4	RPM313B RPM325B RPM337B RPM349B	35 56 76 97	RPM615B RPM629B RPM6313B 	56 97 137
THREE WAY WITH OFF C	0ff 3 0 1 2	1 2 3 4	RPM313C RPM326C RPM339C RPM3412C	35 66 97 127	RPM615C RPM629C RPM6313C	56 97 137
FOUR WAY NO OFF D	1 4 O 2 3	1 2 3 4	RPM313D RPM326D RPM339D RPM3412D	35 66 97 127	RPM615D RPM629D RPM6313D	56 97 137

NOTE : For other dimensions refer separate dimension sheet. {

Indicating plates square size 95 x 95 mm for standard switches & also for switches with Locks & Interlocks.

Add GB in code for switches required with Grey FP and Black Knob. Alternatively add YR for Yellow FP and Red Knob.

If either codes are not specified, then we shall book order with GB.

ROTARY SWITCHES 100-600 Amperes

Rotary Switches of 100 - 600 amperes, 4 Position, listed overleaf, are with standard switching sequences up to 4 poles. Multi - pole switches are offered on request.

TYPE:

Open execution without any enclosure.

DESIGN:

Air-break wiping contacts (Double Break) silver plated, self aligning.

RATING:

100, 200, 300, 400, 500 and 600 amperes for working voltage of 250 or 440 for AC or AC/DC switching.

SPECIFICATIONS:

Rotary Switches conform to ISS : 13947 (Part I and Part III) /1993 for short circuit conditions and also to BSS and Defence Specifications.

MECHANISM:

Quick Make Break for AC as well as DC switching.

MOUNTING:

Universal mounting for Base and panel. Specify SC for AC and C for DC.

OPERATING HANDLE:

Lever type metallic handle painted black, for switches up to 3 discs. Above 3 discs all switches are provided with Capstan type handle. 100 Amp Light duty switches are supplied with black/red knob.

OPTIONAL ACCESSORIES:

A selection of accessories and attachments from a wide variety is available, viz. Handles, Indicating Plates, Centre Key Locks, Cubicle Door Interlocks, Lockable -Non -Lockable etc. Details available on request.



DOOR INTERLOCK NON-LOCABLE TYPE



DOOR INTERLOCK NON-LOCABLE TYPE

ACCESSORIES



ROTARY SWITCHES 100 Amperes Light Duty 4-Position 90°

STANDARD SWITCHING COMBINATIONS Suitable for Mounting Flush at the Back of Panel SINGLE PHASE-250 VOLTS (1 & 2 Poles) THREE PHASE-440 VOLTS (3 Poles & above) (Working Voltage 250 to earth)

SWITCHING		NO. OF POLES	100 AMP. AC TYPE	DIM. Y	
OF-ON	OFF ON O ON OFF	1 2 3 4	SC 101H4 SC 102H6 SC 103H11 SC 104H14	46 66 117 147	
TWO WAY	1	1	SC 101H7A	76	
NO OFF	2 O 2	2	SC102H11A	117	
A	1	3	SC103H15A	157	
TWO WAY	0FF	1	SC 101H7B	76	
WITH OFF	2 O 1	2	SC102H11B	117	
B	0FF	3	SC103H15B	157	
THREE WAY	0FF	1	SC 101H7C	76	
WITH OFF	3 O 1	2	SC102H11C	117	
C	2	3	SC103H15C	157	
FOUR WAY	1	1	SC101H7D	76	
NO OFF	4 O 2	2	SC102H11D	117	
D	3	3	SC103H15D	157	

NOTE : For other dimensions refer separate dimension sheet. {

Indicating plates square size 95 x 95 mm for standard switches & also for switches with Locks & Interlocks.

Add GB in code for switches required with Grey EP and Black Knob. Alternatively add YR for Yellow EP and Red Knob.

If either codes are not specified, then we shall book order with GB.

ROTARY SWITCHES 100-200-300 AMPS, 4-POSION 90°

STANDARD SWITCHING COMBINATIONS

Suitable for Universal Mounting (Base and Panel) SINGLE / THREE PHASE - 440 VOLTS (Working Voltage 250 to earth)

SWITCHING		NO. OF	100 AMP. AC	200 AMP. AC	300 AMP. AC	DIM. Y
		POLES TYPE		TYPE	TYPE	DIM. T
OFF-ON	OFF ON O ON DFF	1 2 3 4	SC1012 SC1023 SC1034 SC1045	SC2012 SC1023 SC2034 SC2045	SC3012 SC3023 SC3034 SC3045	46 68 91 113
TWO WAY NO OFF A	2 O 2 1	1 2 3 4	SC1013A SC1025A SC1037A SC1049A	SC2013A SC2025A SC2037A SC2049A	SC3013A SC3025A SC3037A SC3049A	68 113 158 203
TWO WAY WITH OFF B	0FF 2 0 1 0FF	1 2 3 4	SC1013B SC1025B SC1037B SC1049B	SC2013B SC2025B SC2037B SC2049B	SC3013B SC3025B SC3037B SC3049B	68 113 158 203
THREE WAY WITH OFF C	0FF 3 0 1 2	1 2 3 4	SC1013C SC1025C SC1037C SC1049C	SC2013C SC2025C SC2037C SC2049C	SC3013C SC3025C SC3037C SC3049C	68 113 158 203
FOUR WAY NO OFF D	1 4 O 2 3	1 2 3 4	SC1013D SC1025D SC1037D SC1049D	SC2013D SC2025D SC2037D SC2049D	SC3013D SC3025D SC3037D SC3049D	68 113 158 203

SWITCHING		NO. OF	100 AMP. AC/DC	200 AMP. AC/DC	300 AMP. AC/DC	DIM. Y
		POLES	TYPE	TYPE	TYPE	DIM. T
OFF-ON	ON O ON OFF	1 2 3 4	C1012 C1023 C1034 C1045	C2012 C1023 C2034 C2045	C3012 C3023 C3034 C3045	46 68 91 113
TWO WAY NO OFF A	1 2 0 2 1	1 2 3 4	C1013A C1024A C1037A C1049A	C2013A C2024A C2037A C2049A	C3013A C3024A C3037A C3049A	68 113 158 203
TWO WAY WITH OFF B	0 FF 2 O 1 DFF	1 2 3 4	C1013B C1025B C1037B C1049B	C2013B C2024B C2037B C2049B	C3013B C3024B C3037B C3049B	68 113 158 203
THREE WAY WITH OFF C	0ff 3 0 1 2	1 2 3 4	C1013C C1025C C1037C C1049C	C2013C C2024C C2037C C2049C	C3013C C3024C C3037C C3049C	68 113 158 203
FOUR WAY NO OFF D	1 4 0 2 3	1 2 3 4	C1013D C1025D C1037D C1049D	C2013D C2024D C2037D C2049D	C3013D C3024D C3037D C3049D	68 113 158 203

NOTE : For other dimensions refer separate dimension sheet. !

Indicating plates square size178 x 178 mm of Metal for standard switches & also for switches with Locks & Interlocks.

ROTARY SWITCHES 400-500-600 AMPERS 4-Position 90

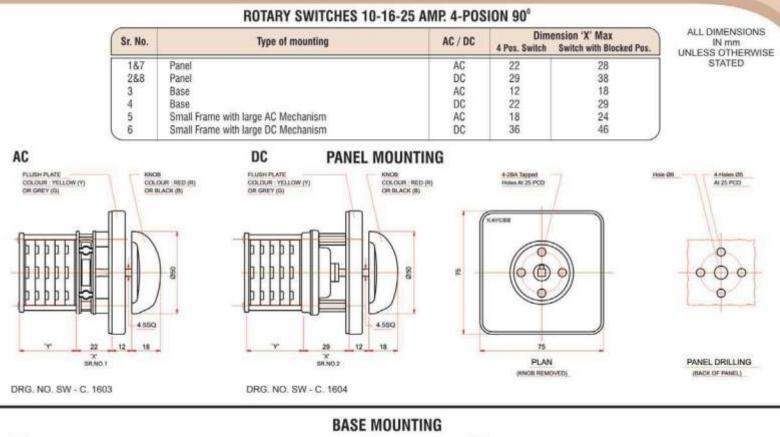
STANDARD SWITCHING COMBINATIONS

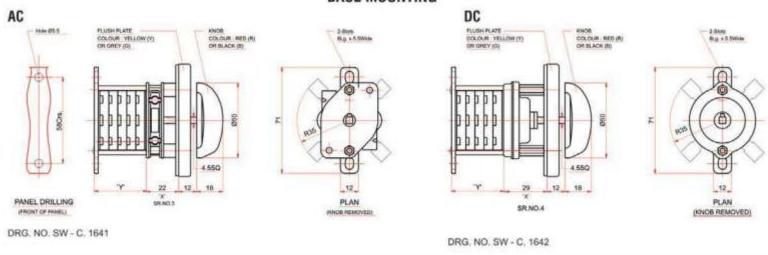
Suitable for Universal Mounting (Base and Panel) SINGLE / THREE PHASE - 440 VOLTS (Working Voltage 250 to earth)

SWITCHING		NO. OF	400 AMP. AC	500 AMP. AC	600 AMP. AC	DIM. Y
		POLES	TYPE	TYPE	TYPE	
OFF-ON	OFF ON O ON OFF	1 2 3 4	SC4013 SC4025 SC4037 SC4049	SC5013 SC5025 SC5037 SC5049	SC6013 SC6025 SC6037 SC6049	68 113 158 203
TWO WAY NO OFF A		1 2 3 4	SC4015A SC4029A SC40313A	SC5015A SC5029A SC50313A	SC6015A SC6029A SC60313A	113 203 292
TWO WAY WITH OFF B	0FF 2 0 1 0FF	1 2 3 4	SC4015B SC4029B SC40313B SC40413B	SC5015B SC5029B SC50313B SC50413B	SC6015B SC6029B SC60313B SC60413B	113 203 292 292
THREE WAY WITH OFF C	0FF 3 O 1 2	1 2 3 4	SC4015C SC4029C SC40313C	SC5015C SC5029C SC50313C	SC6015C SC6029C SC60313C	113 203 292
FOUR WAY NO OFF D	1 4 0 2 3	1 2 3 4	SC4015D SC4029D SC40313D	SC5015D SC5029D SC50313D	SC6015D SC6029D SC60313D	113 203 292

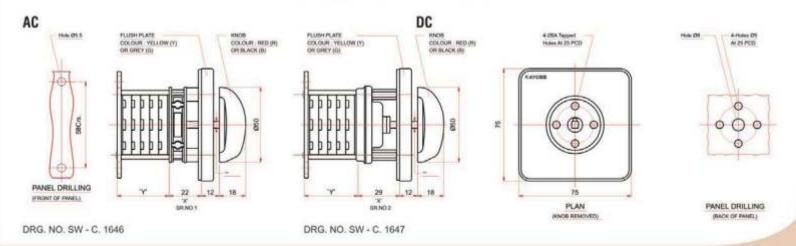
SWITCHING		NO. OF	400 AMP. AC/DC	500 AMP. AC/DC	600 AMP. AC/DC	DIM. Y
		POLES TYPE		TYPE	TYPE	DIM. T
OFF-ON		1 2 3 4	C4013 C4025 C4037 C4039	C5013 C5025 C5037 C5049	C6013 C6025 C6037 C6049	68 113 158 203
TWO WAY NO OFF A	1 2 0 2 1	1 2 3 4	C4015A C4029A C4031A	C5015A C5029A C50313A	C6015A C6029A C60313A	113 203 292
TWO WAY WITH OFF B	0FF 2 0 1 0FF	1 2 3 4	C4015B C4029B C4031B C40413B	C5015B C5029B C50313B C50413B	C6015B C6029B C60313B C60413B	113 203 292 292
THREE WAY WITH OFF C	0FF 3 0 1 2	1 2 3 4	C4015C C4029C C40413C	C5015D C5029D C50313D	C6015D C6029D C60313D	113 203 292
FOUR WAY NO OFF D	1 4 O 2 3	1 2 3 4	C4015D C4029D C40413D	C5015D C5029D C50313D	C6015D C6029D C60313D	113 203 292

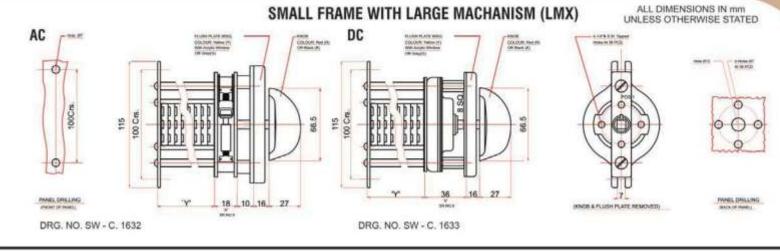
NOTE : For other dimensions refer separate dimension sheet. | Indicating plates square size178 x 178 mm of Metal for standard switches & also for switches with Locks & Interlocks.



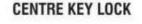


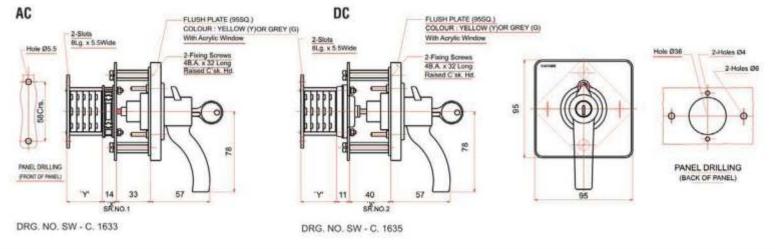
SMALL UNIVERSAL MOUNTING

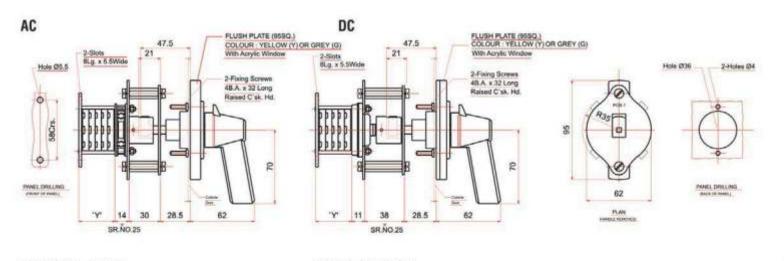




Sr. No.	Type of mounting	AC / DC	Dimension "X" Max 4 Pos. Switch Switch with Blocked Pos		
1	Panel	AC	14	20	
2	Panel	DC	40	53	
3	Door Interlock non lockable	AC	14	20	
4	- d0 -	DC	38	50	
5	Door Interlock Lockable	AC	14	20	
6	- do -	DC	38	50	







DRG. NO. SW - C. 1758

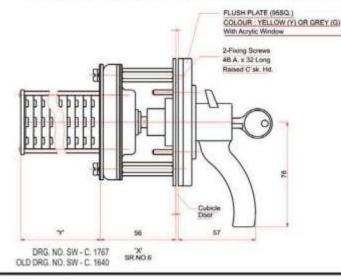
DRG. NO. SW - C. 1759

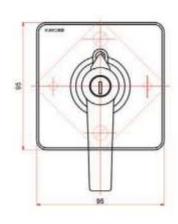
CUBICLE DOOR INTERLOCK (LOCKABLE)

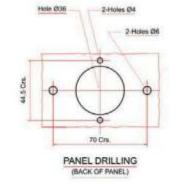
FLUSH PLATE (968Q.) COLOUR : YELLOW (Y) OR GREY (G) With Acrylic Window 2-Siote FLUSH PLATE (9550.) COLOUR : YELLOW (Y) OR GREY (G) With Acrysic Window 47.5 21 2-Slots 21 2-Slots 8Lg. x 5.5Wide BLg. x 5.5Wide Hole Ø5.5 Hole Ø36 2-Holes Ø4 2-Fixing Screws 48.A. x 32 Long 2-Fixing Screw 48.A x 32 Long Reised C sk. Hd 0 Raised C'sk. Hd. 0 nin) Soca. 5 0 8 0 0 明王 0 E Ø 世 FWNEL DRILLING PANEL DRILLING 62 PROMING OF PRIVEL (BACK OF PANEL) Duor PLAN 28.5 -11 14 30 28.5 ٧ 57 (HANDLE REMOVED) X' SR.NO.S DRG. NO. SW - C. 1765 OLD DRG. NO. SW - C. 1638 DRG. NO. SW - C.1766 OLD DRG. NO. SW - C.1639

Sr. No.	Type of mounting	AC / DC	Dimension "X" Max		
	type of meaning	NUTUU	4 Pos. Switch	Switch with Blocked Pos	
1	Panel Small Frame with Large Mechanism	DC	56	68	
2	Panel	AC	12	18	
3	Panel	DC	29	38	
4	Panel Small Frame with Large Mechanism	DC	38	48	

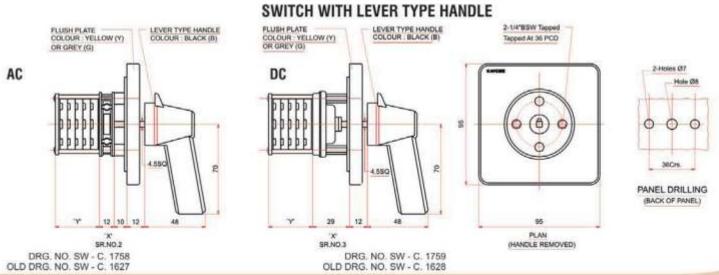
SMALL SWITCH WITH LARGE DC MECHANISM WITH CENTRE KEY LOCK ASSEMBLY WITH LEVER TYPE HANDLE (LG) 'LM' TYPE



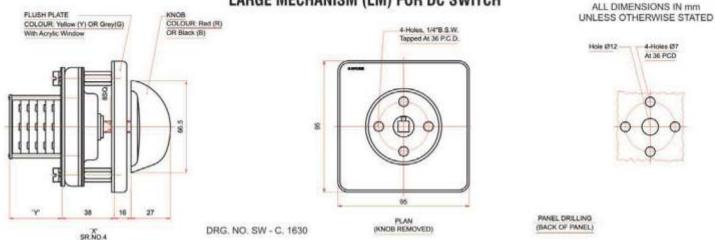




ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED

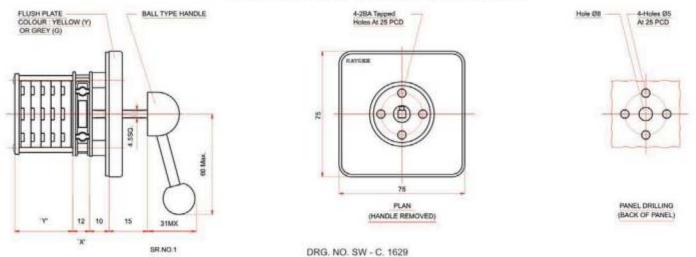


LARGE MECHANISM (LM) FOR DC SWITCH

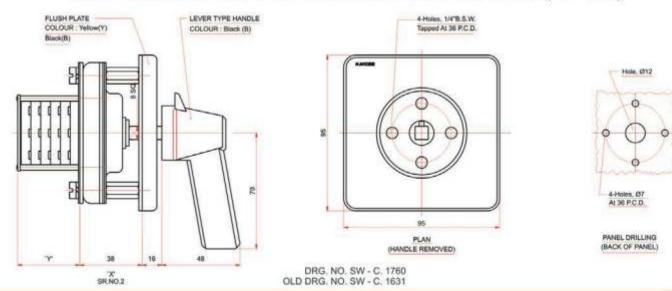


Sr. No.	Type of mounting	AC / DC	Dimension 'X' Max 4 Pos. Switch Switch with Blocked Pos		
1	IPanel	AC	12	18	
2	Panel Small Frame with Large Mechanism	DC	38	48	
3	Panel Large Switch	DC	38	48	

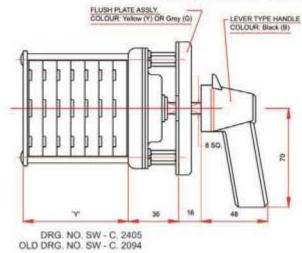
SMALL AC SWITCH WITH BALL TYPE HANDLE

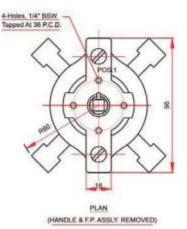


SMALL SWITCH WITH LARGE DC MECHANISM WITH LEVER TYPE HANDLE ('RM' TYPE)

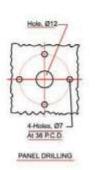


LARGE SWITCH WITH LEVER TYPE HANDLE ('RM' TYPE)



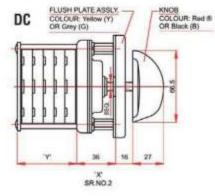


ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED



Dimension 'X' Max. AC / DC Sr. No. Type of mounting 4 Pos. Switch Switch with Blocked Pos. Panel Large AC 18 24 36 46 2 Panel Large DC Large AC 24 3 Base 18 4 Base Large DC 27 36 27 5 Universal 6 Pos AC 27 Universal 8 Pos AC 18 24 6

40-63 AMP. 4 POSITION - 90° KNOB COLOUR: Red (R) OR Black (B) COLOUR: Red (C) COLOUR: Red (C) COLOUR: Colour Yellow (Y) COLO

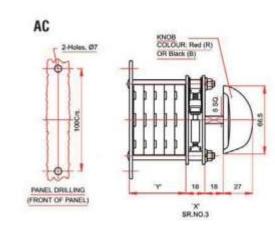


PANEL MOUNTING





DRG. NO. SW - C. 2402



FLUSH PLATE ASSLY COLOUR: Yellow (Y) OR Grey (G)

18

SR.NO.1

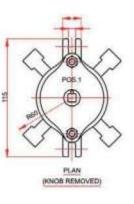
DRG. NO. SW - C. 2403

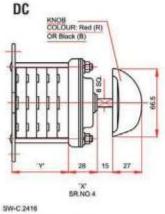
16 27

10

AC

BASE MOUNTING

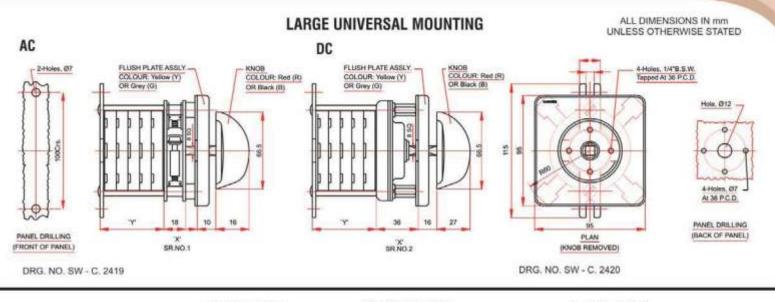




DRG. NO. SW - C. 2416

PLAN (KNOB REMOVED)

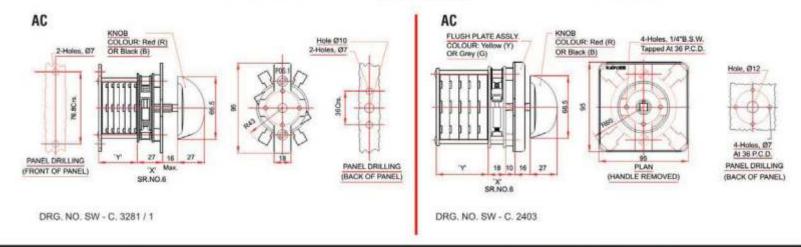
DRG. NO. SW - C. 2415



6-POSITIONS

10-16-25 AMP.

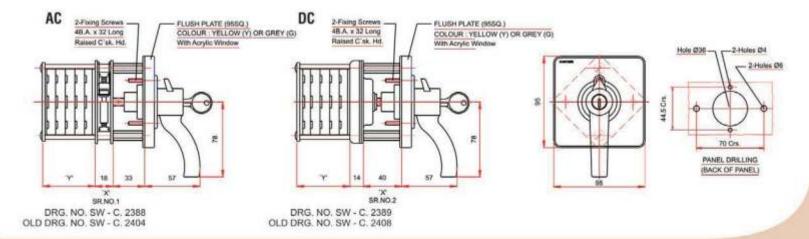
8-POSITIONS

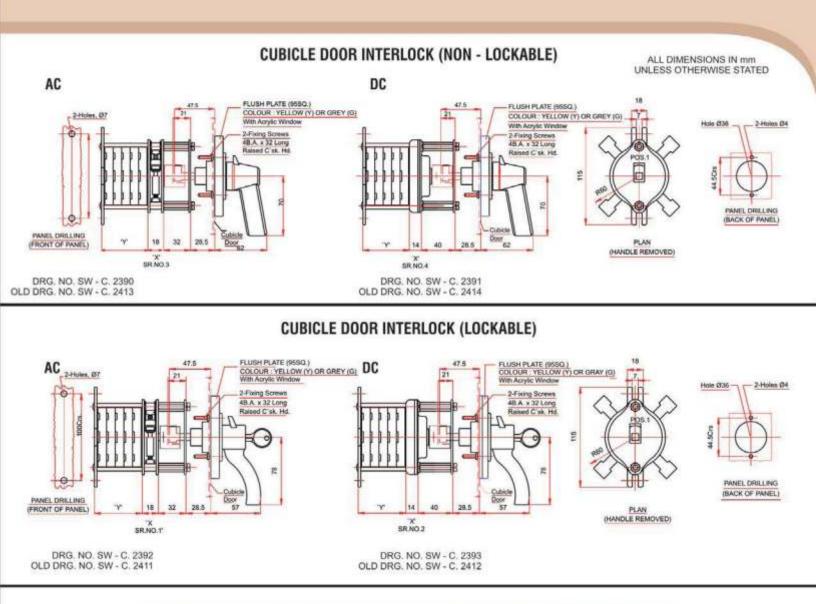


Sr. No.	Type of mounting	AC / DC	Dimension 'X' Max. 4 Pos. Switch Switch with Blocked Pos		
			4103. 041500	ownen will blocked i oa	
1	Panel	AC	18	24	
2	Panel	DC	40	52	
3	Base Door Interlock non lockable	AC	18	24	
4	- do -	DC	40	51	
5	Base Door Interlock lockable	AC	40 18	24	
6	- do -	DC	40	51	

40-63 AMP 4 POSITION 90°

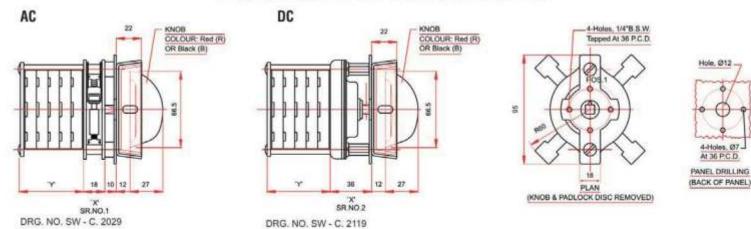
CENTRE KEY LOCK





Sr. No.	Type of mounting	AC / DC	Dimension 'X' Max. 4 Pos. Switch Switch with Blocked Pos		
1	Panel Pad Locking	AC	18	24	
2	Panel Pad Locking	DC	36	46	
3	Panel	AC	36 18	24	
4	Panei	DC	36	46	
5	Panel Lockable	AC	18	24	
6	Panel Lockable	DC	40	52	

LARGE SWITCH WITH PAD LOCKING ARRANGEMENT







ROTARY CAM SWITCHES





















With Enclosure





Front of Panel Mounting (Base Mounting)



Back of Panel Mounting

KAYCEE ROTARY CAM SWITCHES

KAYCEE Rotary Cam Switches have been engineered and designed especially to meet the requirements of latest concepts in switching technology demanding miniaturization and sophistication in control engineering. These are guaranteed for optimum performance and meet the most arduous industrial applications. Kaycee Rotary Cam Switches are hand-operated, assembled on packet principle giving choice of multi-position and multi-pole circuits.

Switches for Motor Control application covers a wide range of applications such as switching, controlling and starting of 3 phase AC squirrel cage induction motors.

Kaycee Rotary Cam switches are manufactured in the following range:

10A/440V AC, 50 Hz at 0.8 Power Factor or 6A/250VDC. (Thermal Rating) 12A/380V AC, 50 Hz at 0.8 Power Factor. 25A/250V AC or 10A/440V AC, 50 Hz at 0.8 Power Factor or 25A/250VDC. (Thermal Rating)

Motor Control Switches suitable for squirrel cage induction motors up to 7.5 H.P., 3 phase 415 VAC, 50 Hz. system.

CONSTRUCTION

Kaycee Rotary Cam Switches are assembled on packet principle. Packets are manufactured from selected insulating material which can withstand mechanical and electrical stresses and have excellent electrical properties. Each packet house two independent sets of double break type silver tipped butt contacts which ensures effective making and breaking, giving long and trouble-free service. Various Cams are used depending upon the contact sequence for making and breaking, which is achieved by operating the handle.

SWITCHING ANGLE

The switches are manufactured to suit switching angles like 30°, 45°, 60° and 90° depending on the number of ways/positions, in case of stayput switches.

However, the switching angle is restricted to 30° in case of switches having spring return arrangement.

MOUNTING

As a standard, switches are suitable for flush at the back of panel (panel mounting). However, base mounting switches can be supplied on request.

ENCLOSURE

Kaycee Rotary Cam Switches are supplied in open execution. However, 25A switches and Motor Control Switches having disc built up to 4 discs can be supplied in sheet steel enclosures.

SPECIFICATIONS

Kaycee Rotary Cam Switches comply with relevant clauses of IS 4064/1978. Part-I

Kaycee 10ARotary Cam Switches comply with relevant clauses of IS 6875/1973.

Switches of 6 A & 25 A for DC application tested at VJTI, Bombay for Rated Making and Breaking Capacity and Load Operation Test as per DC-11 Utilisation Category of IS:6875.

Kaycee Motor Control Switches meet the requirements of Utilisation category AC 3 as per IS 4064/1978. Part-II.

TEMPERATURE

The switches are recommended for use up to 55° C ambient temperature.

HIGH VOLTAGE

All switches withstand a test of 2.5 KV for one minute between phase and earth and between terminals when the switch is off.



LIFE

The mechanical life of 10A and 12A switches is virtually long, i.e. over million operations. Electrical life depends upon the application.

The mechanical life of 25A and Motor Control switches is over 1.2 million operations and the electrical life depends upon the frequency and load conditions.

OPTIONAL ACCESSORIES

A wide range of optional accessories is available. These include:

Handles

Indicating plates

Centre Key Locks (available for only 25A switches)

Cubicle door interlock - lockable/non-lockable type (available for only 25Aswitches)

SPECIAL FEATURES

Switches for custom-built switching to control complex circuits are supplied against specific requirements.

Switches with spring return arrangement can be supplied against specific requirements. In case of 10A & 12A switches, spring return arrangement can be provided either on one side/both sides of center position or with the combination of stayput and spring return positions. In case of 25A switches spring return arrangement can be provided either on both sides of center or a combination of stayput and spring return positions.

(For details please refer page No. 12).

Switches with make before break contacts supplied against specific requirements.

GUARANTEE

Kaycee Rotary Cam Switches are guaranteed for one year from the date of purchase against manufacturing defects and/or faulty workmanship. This guarantee is restricted only to the repair or replacement of defective switches and not for misused and/or damaged switches.

DRAWINGS

- 1. Switching Angles Please refer Pg. No. 12
- 2. Typical Schematics Diagram Please refer Pg. No. 12
- 3. Mounting Details
 - a. 10Aand 12A-Please refer Pg. No. 12&13
 - b. 25A and Motor Control Swtiches Please refer Pg. No. 12 & 13
- 4. Dimensional Drawings:
 - a. Dimensional drawings of 10A and 12AC am switches with escutcheon plate Please refer Pg. No. 13
 - b. Dimensional drawing of 25ACam switches with escutcheon plate with Wing type knob Please refer Pg. No. 14
 - c. Dimensional drawing of 25ACam switches with escutcheon plate with Ball type handle Please refer Pg. No. 13
 - d. Dimensional drawing of 25ACam switches with escutcheon plate with Pistol Grip Handle Please refer Pg. No. 13
- 5. Dimensional drawing for 25ACam switches/Motor Control switches with enclosure Please refer Pg. No. 15
- 6. Dimensional drawing for 25ACam switches with Centre KeyLock assembly with 'Tee' type handle - Please refer Pg. No. 14
- 7. Dimensional drawing for 25ACam switches with Centre KeyLock assembly with Lever type handle -Please refer Pg. No. 14
- 8. Dimensional drawing of 25ACam switches with cubicle door interlock.
 - a. Non-lockable type Please refer Pg. No. 15
 - b. Lockable type Please refer Pg. No. 15



CODING SYSTEM

Kaycee Rotary Cam Switches are identified by a coding system. This consists of index letters and figures grouped in sequence to indicate the salient features of the switch.

- First group of numerical indicates number of discs in the switch assembly. Α
- Next letter indicates the rating of the switch. Β.
 - S - 10A/440VAC.
 - Т - 12A/380VAC.
 - V - 25A/250V AC or 10A/440V AC.
 - Motor Control Switch suitable for squirrel cage induction Motor up to 7.5 H.P. 3 Ø, 415 VAC. Μ
 - Rated Thermal Current Rated Insulation Voltage
 - TD 6A 250 VDC
 - MD -25 A 250 VDC
- C. Next group of numerical indicates the number of poles in the switch. D.
 - Next group of numerical indicates the angle of throw.
 - 3 - 300 6 - 600
 - 4 - 450 9 - 900
- E. Next group of letters indicate the switching sequence.

(1) ROTARYCAM SWITCHES

0	- ON OFF	BO	-	2 WAY WITH OFF
R		С	_	3 WAY NO OFF

and so on as indicated in the standard switches table.

(2) MOTOR CONTROL SWITCHES

- Κ - REVERSING WITH OFF
- SD STAR/DELTASTARTING WITH OFF
- PC TWO SPEED POLE CHANGING
- SYSTEMS SELECTOR С
- F. Letter X after above group of letters indicates Base mounting switch while absence of X indicates panel mounting switch.
- G. Special Codes:
 - AP Ammeter Selector Switch
 - VP Voltmeter Selector Switch
 - MB Make before Break contacts
 - RM Spring return mechanism (Revertible Mechanism)
 - E - Switches with enclosure
- H. Group of letters written after stroke indicates the accessories, fitted with the switch.
 - Pistol Grip Handle Р
 - W Wing type knob
 - Ball type handle В
 - LG Centre key lock with Lever type handle
 - TG Centre key lock with 'Tee' type handle
 - LSH Cubicle door interlock-nonlockable type with Lever type handle
 - LHR Cubicle door interlock-lockable type with Lever type handle

EXAMPLE

2V23BO/RM/W

Explanation :

- 2 - No. of discs
- V - Rating of 25A/250VAC
- 2 No. of poles
- 3 - 30 angle of throw
- BO 2 way with off
- RM Spring return mechanism (Revertible Mechanism)
- W - Wing type knob



ELECTRICAL RATING : Rated Thermal Current : 6A DC. Rated Insulation Voltage: 250 VDC. Mechanical Life : Upto 5 Million cycles of operations.

DC Breaking capacity : For 25,000 operations, ratings are given in the table below :

Voltage	No. of contacts in series	Resistive	Inductive 10 M.Sec	Inductive 20 M.Sec	Inductive 40 M.Sec
50	1	6*	5	3.75	1.5
	2	-	-	5.00	3.5
	3	-	-	-	5.00
110	1	0.75	0.6	0.37	0.25
	2	5.00	3.75	2.5	1.25
	3	-	6.00	5.00	2.5
	4	-	-	-	5.00
220	1	0.25	0.12	0.07	0.05
	2	1.25	0.5	0.25	0.12
	3	5.00	2.5	1.0	0.25
	4	-	-	-	-
	5	-	-	-	-
	6	-	-	-	3.0

*Tested at VJTI, Bombay for 25,000 operations.

ELECTRICAL RATING : Rated Thermal Current : 25ADC. Rated Insulation Voltage: 250 VDC.

Mechanical Life : Upto 5 Million cycles of operations.

DC Breaking capacity : For 25,000 operations, ratings are given in the table below :

Voltage	No. of contacts in series	Resistive	Inductive 10 M.Sec	Inductive 20 M.Sec	Inductive 40 M.Sec
50	1	20	20	15*	6
	2	-	-	20*	14
	3	-	-	-	20
110	1	3	2.5	1.5*	1
	2	20	15	10*	5
	3	-	20	20*	10
	4	-	-	-	20
220	1	1	0.5	0.3	0.2
	2	5	2	1*	0.5
	3	20	10	4*	1
	4	-	-	-	-
	5	-	-	-	-
	6	-	-	-	12

*Tested at VJTI, Bombay for 25,000 operations.



			10 Amps.	6 Amps	š.	12 Am	ps.	:	25 Amps.	
CODE	DESCRIPTION	POLES	Туре	Туре	'Y'	Туре	'Y'	Туре	Туре	'Y'
			for AC	for DC	Dimn.	For AC	Dimn.	for AC	for DC	Dimn.
	ON OFF	1	1S16O	1TD 160	33	1T16O	33	1 V160/W	1MD 160/W	19
	2 Position 60 ^o	2	1S26O	1TD 260	33	1T26O	33	1 V26O/W	1MD 260/W	19
0		3	2S36O	2TD 360	43	2T36O	43	2V36O/W	2MD 360/W	32
	• <u>•</u> •	4	2S46O	2TD 460	43	2T46O	43	2V46O/W	2MD 460/W	32
	2 Way NO OFF	1	1S16B	1TD 16B	33	1T16B	33	1 V16B/W	1MD 16B/W	19
	2 Position 60º	2	2S26B	2TD 26B	43	2T26B	43	2V26B/W	2MD 26B/W	32
В	1	3	3S36B	3TD 36B	52	3T36B	52	3V36B/W	3MD 36B/W	45
	° ° °	4	4S46B	4TD 46B	62	4T46B	62	4V46B/W	4MD 46B/W	58
			101050			4 74 00 0				10
	2 Way with OFF	1	1S16BO	1TD 16BO	33	1T16BO	33	1V16BO/W	1MD 16BO/W 2MD 26BO/W	19
	3 Position 60 ⁰	2	2S26BO 3S36BO	2TD 26BO 3TD 36BO	43	2T26BO	43 52	2V26BO/W 3V36BO/W		32
BO		3			52 62	3T36BO	52 62		3MD 36BO/W	45
		4	4S46BO	4TD 46BO	02	4T46BO	62	4V46BO/W	4MD 46BO/W	58
	3 Way NO OFF	1	2S16C	2TD 16C	43	2T16C	43	2V16C/W	2MD 16C/W	32
	3 Position 60 ⁰	2	3S26C	3TD 26C	52	3T26C	52	3V26C/W	3MD 26C/W	45
С	2	3	5S36C	5TD 36C	71	5T36C	71	5V36C/W	5MD 36C/W	71
		4	6S46C	6TD 46C	81	6T46C	81	6V46C/W	6MD 46C/W	84
	3 Way with OFF	1	2S14CO	2TD 14CO	43	2T14CO	43	2V14CO/W	2MD 14CO/W	32
	4 Position 45 ^o	2		3TD 24CO	43 52	3T24CO	43 52	3V24CO/W	3MD 24CO/W	32 45
со		3		5TD 34CO	71	5T34CO	71	5V24CO/W	5MD 34CO/W	71
		4		6TD 44CO	81	6T44CO	81	6V44CO/W	6MD 44CO/W	84
	3	4	034400	010 4400	01	014400	01	004400/00		04
	4 Way NO OFF	1	2S16D	2TD 16D	43	2T16D	43	2V16D/W	2MD 16D/W	32
	4 Position 60 ⁰	2	4S26D	4TD 26D	62	4T26D	62	4V26D/W	4MD 26D/W	58
D	2 3	3	6S36D	6TD 36D	81	6T36D	81	6V36D/W	6MD 36D/W	84
	1 0 0 4	4	8S46D	8TD 46D	100	8T46D	100	8V46D/W	8MD 46D/W	110

KAYCEE

			10 Amps.	6 Amps	s.	12 Am	ips.	25	Amps.	
CODE	DESCRIPTION	POLES	Туре	Туре	'Y'	Туре	'Y'	Туре	Туре	۲Y
			for AC	for DC	Dimn.	for AC	Dimn.	for AC	for DC	Dimn.
	4 Way with OFF	1	3S16DO	3TD 16DO	52	3T16DO	52	3V16DO/W	3MD 16DO/W	45
	5 Position 60 ^o	2	5S26DO	5TD 26DO	71	5T26DO	71	5V26DO/W	5MD 26DO/W	71
DO	0 1	3	8S36DO	8TD 36DO	100	8T36DO	100	8V36DO/W	8MD 36DO/W	110
		4	10S46DO	10TD 46DO	119	10T46DO	119	10V46DO/W	10MD 46DO/W	136
	5 Way NO OFF	1	3S16E	3TD 16E	52	3T16E	52	3V16E/W	3MD 16E/W	45
	5 Position 60 ^o	2	5S26E	5TD 26E	71	5T26E	71	5V26E/W	5MD 26E/W	71
E	1 2	3	8S36E	8TD 36E	100	8T36E	100	8V36E/W	8MD 36E/W	110
		4	10S46E	10TD 46E	119	10T46E	119	10V46E/W	10MD 46E/W	136
	5 Way with OFF	1	3S16EO	3TD 16EO	52	3T6EO	52	3V16EO/W	3MD 16EO/W	45
	6 Position 60º	2	6S26EO	6TD 26EO	81	6T26EO	81	5V26EO/W	6MD 26EO/W	71
EO	0 5 1	3	9S36EO	9TD 36EO	109	9T36EO	109	8V36EO/W	9MD 36EO/W	110
		4	12S46EO	12TD 46EO	138	12T46EO	138	12V46EO/W	12MD 46EO/W	162
	6 Way NO OFF	1	3S16F	3TD 16F	52	3T16F	52	3V16F/W	3MD 16F/W	45
	6 Position 60 ^o	2	6S26F	6TD 26F	81	6T26F	81	6V26F/W	6MD 26F/W	84
F	1 6 2	3	9S36F	9TD 36F	109	9T36F	109	9V36F/W	9MD 36F/W	123
		4	12S46F	12TD 46F	138	12T46F	138	12V46F/W	12MD 46F/W	162
	6 Way with OFF	1	4S14FO	4TD 14FO	62	4T14F0	62	4V14F0/W	4MD 14FO/W	58
	7 Position 45º	2	7S24FO	7TD 24FO	90	7T24FO	90	7V24FO/W	7MD 24FO/W	97
FO	$ \begin{array}{c} 0 \\ 1 \\ 6 \\ 0 \\ 5 \\ 4 \end{array} $	3	11S34FO	11 TD 34FO	128	11 T34FO	128	11 V34FO/W	11MD 34FO/W	149
	7 Way NO OFF	1	4S14G	4TD 14G	62	4T14G	62	4V14G/W	4MD 14G/W	58
	7 Position 45º	2	7S24G	7TD 24G	90	7T24G	90	7V24G/W	7MD 24G/W	97
G	$ \begin{array}{c c} 1 & 2 \\ 7 & \bigcirc & \bigcirc & 3 \\ 6 & 5 & 4 \end{array} $	3	11S34G	11 TD 34G	128	11T34G	128	11 V34G/W	11MD 34G/W	149



		10 Amps.	6 Amps	•	12 Amps.		25		
E DESCRIPTION	POLES	Туре	Туре	'۲ '	Туре	'Y'	Туре	Туре	'Y'
		for AC	for DC	Dimn.	for AC	Dimn.	for AC	for DC	Dimn.
7 Way with OFF	1	4S14GO	4TD 14GO	62	4T14GO	62	4V14GO/W	4MD 14GO/W	58
8 Position 45º	2	8S24GO	8TD 24GO	100	8T24GO	100	8V24GO/W	8MD 24GO/W	110
$ \begin{array}{c} 0 \\ 7 \\ $	3	12S34GO	12TD 34GO	138	12T34GO	138	12V34GO/W	12MD 34GO/W	162
8 Way NO OFF	1	4S14H	4TD 14H	62	4T14H	62	4V14H/W	4MD 14H/W	58
8 Position 45º	2	8S24H	8TD 24H	100	8T24H	100	8V24H/W	8MD 24H/W	110
$ \begin{array}{c} $	3	12S34H	12TD 34H	138	12T34H	138	12V34H/W	12MD 34/W	162
8 Way with OFF	1	5S13HO	5TD 13HO	71	5T13HO	71	5V13HO/W	5MD 13HO/W	71
9 Position 30º	2	10S23HO	10TD 23HO	119	10T23HO	119	10V23HO/W	10MD 23HO/W	136
$ \begin{array}{c} 0 & 1 \\ 2 \\ $									
9 Way NO OFF	1	5S13J	5TD 13J	71	5T13J	71	5V13J/W	5MD 13J/W	71
9 Position 30º	2	9S23J	9TD 23J	109	9T23J	109	9V23J/W	9MD 23J/W	123
$ \begin{array}{c} 1 & 2 \\ 3 \\ 0 \\ 9 \\ 8 \\ 7 \\ 6 \end{array} $									
9 Way with OFF	1	5S13JO	5TD 13JO	71	5T13JO	71	5V13JO/W	5MD 13JO/W	71
10 Position 30 ⁰ $ \begin{array}{c} 0 & 1 \\ 9 & \bigcirc & \bigcirc & 3 \\ 8 & 7 & 6 & 5 \end{array} $	2	10523JO	10TD 23JO	119	10T23JO	119	10V23JO/W	10MD 23JO/W	136
10 Way NO OFF	1	5S13K	5TD 13K	71	5T13K	71	5V13K/W	5MD 13K/W	71
10 Position 30 ⁰ 1 2 3 3 10 0 0 4 9 5 8 7 6	2	10S23K	10TD 23K	119	10T23K	119	10V23K/W	10MD 23K/W	136
	7 Way with OFF 8 Position 45° 7 0 7 0 1 $6 \circ 0$ 2 5 4 3 8 Way NO OFF 8 Position 45° 8 Position 45° 8 Position 45° 8 Vay with OFF 9 Position 30° 0 1 2 0 8 Way NO OFF 9 Position 30° 0 1 2 0 8 7 6 5 9 Way NO OFF 9 Position 30° 1 2 8 7 6 5 9 Way with OFF 9 Position 30° 1 2 8 7 6 5 9 Way with OFF 10 Position 30° 1 2 8 7 6 5 10 Vay NO OFF 10 Position 30° 1 2 8 7 6 5 10 Vay NO OFF 10 Position 30° 1 2 8 7 6 5 10 Vay NO OFF 10 Position 30° 1 2 8 7 10 Vay NO OFF 10 Position 30° 1 2 10 7 10	7 Way with OFF18 Position 4502 7 7 6 2 7 1 6 2 7 1 6 2 7 1 8 Way NO OFF18 Position 4502 8 2 7 3 7 3 8 Way NO OFF19 Position 3002 1 2 <tr< td=""><td>TopTop7 Way with OFF14S14GO8 Position 45°28S24GO$7^{\circ}_{0}^{\circ}_{1}^{\circ}_{5}^{\circ}_{2}^{\circ}_{3}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{5}^{\circ}_{3}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{8}^{\circ}_{8}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{8}^{\circ}_{8}^{\circ}_{8}^{\circ}_{7}^{\circ}_{8}$</td><td>Image: constraint of the constr</td><td>Image: bold of the second second</td><td>Image: Normal system Image: N</td><td>Image: Normal Structure Image: Normal</td><td>Image: constraint of the constraint of the</td><td>Image: constraint of the constrant of the constraint of the constraint of the constraint of the</td></tr<>	TopTop7 Way with OFF14S14GO8 Position 45°28S24GO $7^{\circ}_{0}^{\circ}_{1}^{\circ}_{5}^{\circ}_{2}^{\circ}_{3}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{5}^{\circ}_{3}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{3}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{5}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{4}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{8}^{\circ}_{8}^{\circ}_{8}^{\circ}_{7}^{\circ}_{6}^{\circ}_{8}^{\circ}_{8}^{\circ}_{8}^{\circ}_{7}^{\circ}_{8}$	Image: constraint of the constr	Image: bold of the second	Image: Normal system Image: N	Image: Normal Structure Image: Normal	Image: constraint of the	Image: constraint of the constrant of the constraint of the constraint of the constraint of the



			10 Amps.	6 Amps		12 Am	ips.	25	Amps.	
CODE	DESCRIPTION	POLES	Туре	Туре	'Y'	Туре	'Y'	Туре	Туре	' Υ '
			for AC	for DC	Dimn.	for AC	Dimn.	for AC	for DC	Dimn.
	10 Way with OFF	1	6S13KO	6TD 13KO	81	6T13KO	81	6V13KO/W	6MD 13KO/W	84
	11 Position 30º	2	11 S23KO	11 TD 23KO	128	11T23KO	128	11 V23KO/W	11MD 23KO/W	149
КО	$ \begin{array}{r} 0 1 \\ 10 2 \\ 9 \circ \bigcirc \circ 3 \\ 8 4 \\ 7 6 5 \end{array} $									
	11 Way NO OFF	1	6S13L	6TD 13L	81	6T13L	81	6V13L/W	6MD 13L/W	84
	11 Position 30º	2	11S23L	11 TD 23L	128	11 T23L	128	11 V23L/W	11MD 23L/W	149
L	$ \begin{bmatrix} 1 & 2 \\ 11 & 3 \\ 10 & 0 & 4 \\ 9 & 5 \\ 8 & 7 & 6 \end{bmatrix} $									
	11 Way with OFF	1	6S13LO	6TD 13LO	81	6T13LO	81	6V13LO/W	6MD 13LO/W	84
	12 Position 30 ^o	2	12S23LO	12TD 23LO	138	12T23LO	138	12V23LO/W	12MD 23LO/W	162
LO	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$									
	12 Way NO OFF	1	6S13M	6TD 13M	81	6T13M	81	6V13M/W	6MD 13M/W	84
	12 Position 30 ^o	2	12S23M	12TD 23M	138	12T23M	138	12V23M/W	12MD 23M/W	162
M	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$									
	REVERSING	2	2S26RO	2TD 26RO	42	2T26RO	42			
	with OFF 3 Position 60º	3	3S36RO	3TD 36RO	52	3T36RO	52			
RO										



INSTRUMENTS SWITCHES VOLTMETER SELECTOR

Cada	Description	10 A	mps	12 An	nps
Code	Description	Туре	'Y' Dimn.	Туре	'Y' Dimn.
VP	0 Voltage between phases BR 0 0 YB Voltage between phases	3S39VP	52	3T39VP	52
VN	Voltage between phases and Neutral with OFF $_{\text{VN}}$ 4 Position 90°	3S49VN	52	3T49VN	52
VPN	Voltage between phases $RN \circ RY$ $YN \circ \circ rB$ $BN \circ BR$ $BN \circ BR$ 0 $BN \circ BR$ 0 0 0 0 0 0 0 0	4S44VPN	62	4T44VPN	62

AMMETER SELECTOR

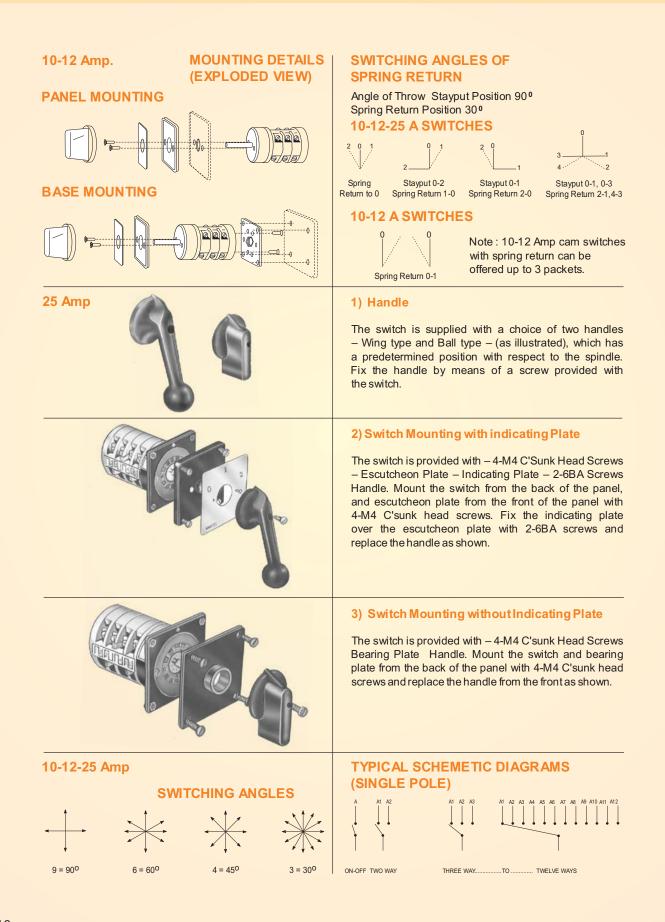
AP	urrent in each phase ith OFF Position 90º	4S39AP	62	4T39AP	62
APN	urrent in each phase eutral and leakage ith OFF 3 Position 60º	6S56APN	81	6T56APN	81

MOTOR CONTROL SWITCHES

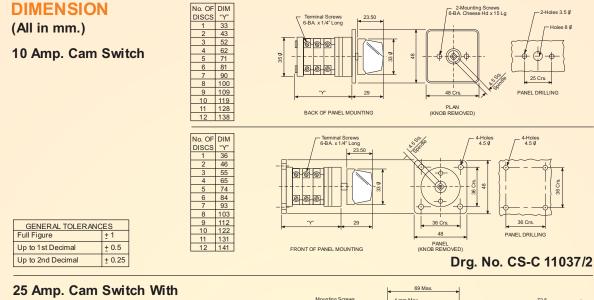
	Application	Туре	Indicating Plate Marking	No. of Position	Angle of throw	No. Of Packets	'Y' Dimn.
1.	ON OFF	2M6OB	0-1	2	600	2	32
2.	Reversing	ЗМ6КВ	1-0-1	3	600	3	45
3.	Star / Delta	4M6SDB	0-●	3	600	4	58
4.	Two Speed Pole Changing						
	a. Separate Windings	3M6PCB	0-1-2	3	600	3	45
	b. Dahalander Windings	4M6PCB	0-1-2	3	600	4	58
	c. Reversing	7M4PCKB	2-1-0-1-2	5	450	7	97
5.	System Selector	3M6CB	1-0-2	3	600	3	45

Motor Control Switches having disc built-up upto 4 disc can be supplied in sheet steel enclosure.

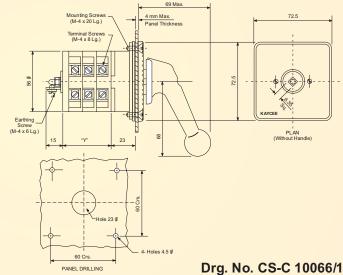
KAYCEE







Escutchean Plate With Ball Type Handle





± 0.25

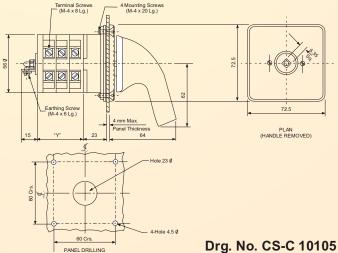
25 Amp. Cam Switch With **Escutchean Plate With Pistol Grip Type Handle**

Up to 2nd Decimal

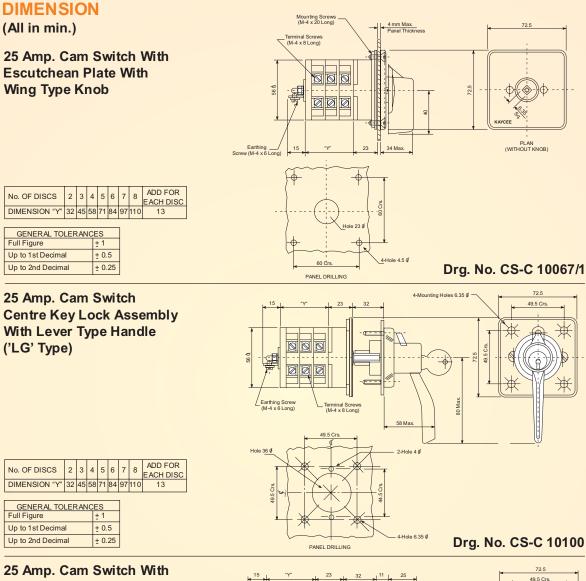
Up to 2nd Decimal

No. OF DISCS	2	2	4	5	6	7	0	ADD FOR
NO. OF DISCS	2	5	4	5	0	'		EACH DISC
DIMENSION "Y" 32		45	58	71	84	97	110	13
GENERAL TO	LEF	RAN	ICE	s				
Full Figure								
Up to 1 st Decimal				<u>+</u> 0.	5	1		

± 0.25

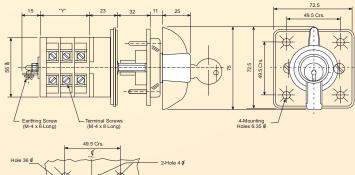


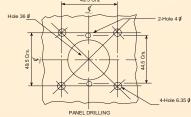




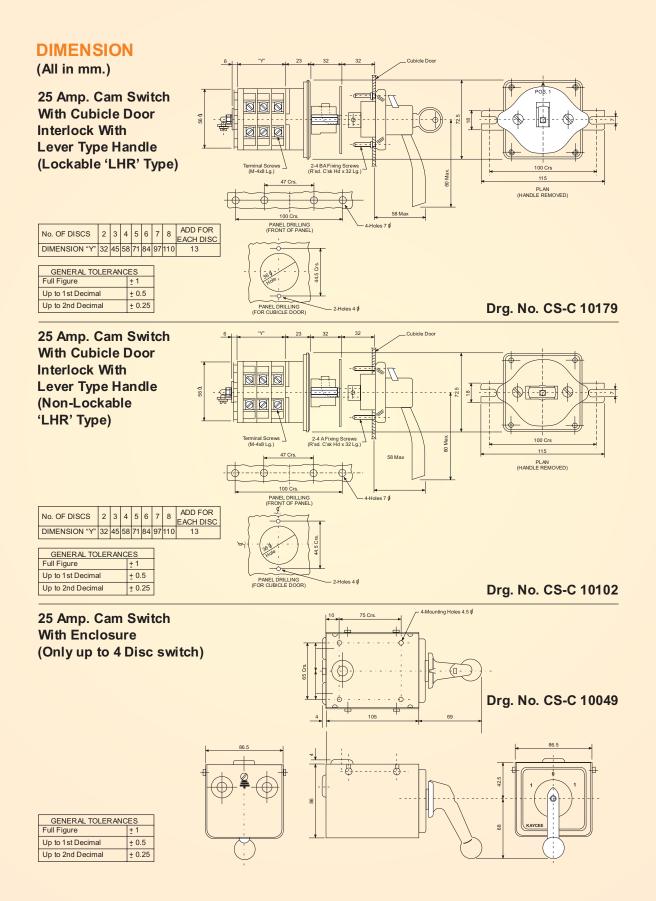
25 Amp. Cam Switch With Centre Key Lock Assembly With 'Tee' Type Handle











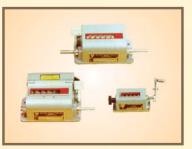
























Manufactured by: KAYCEE INDUSTRIES LIMITED

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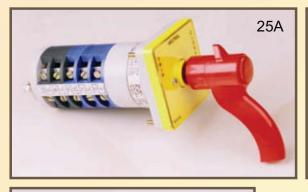
Branch Of	ffi	ces :
Delhi	:	093120 04687
Kolkata	:	093392 00968
Indore	:	093007 51464
Bangalore	:	093428 53324
Chennai	:	093812 01556





















KAYCEE BREAKER CONTROL SWITCHES : (25A & 32A)

SPECIFICATION:

Utilization Category AC-15, AC-23, AC-21, DC-22 & DC-13 As Per IEC 60947-5-1:2003 I.S.13947 Part I & V / Sec. 1:2004

FEATURES :

- Compact Design
- Double Break butt Contact
- Stay Put
- Spring Return
- Lost Motion
- Sequence Locking
- Locking Facility.
- 45°, 60°, 90° angle of throw.
- Common Mounting Plate Suitable for Standard + ODS Mounting







ELECTRICAL DATA :

Continous Current (Ith) Operational Voltage High Voltage Test Ambient Temperature Frequency of Operation Mechanical Life Electrical Life Short Time Withstand Current

- 25A / 32A
- 660 Volt
- 2.5 KV (R.M.S.)
- 55°
- 300 cycles / Hour
- 1 Million Cycles of Operation
- 1 Lac Operations
- 250 A for 1 Sec.(25 Amp)
- 300 A for 1 Sec.(32 Amp)

Short Time Making & Breaking Capacity - 250 A (25 Amp) - 300 A (32 Amp)

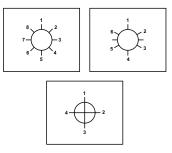
DC BREAKING CAPACITY (25 Amp)

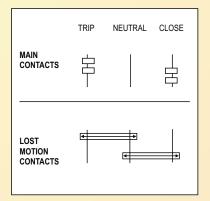
DC BREAKING CAPACITY (32 Amp)

Voltage	Resistive	Inductive 10 m Sec.	Inductive 20 m Sec.	Inductive 40 m Sec.	Voltage	Resistive	Inductive 10 m Sec.		Inductive 40 m Sec.
50	20	20	15	6	50	25	20	7.5	6.5
110	3	2.5	1.5	1	110	4	4	3	1.5
220	1.5	0.5	0.3	0.2	220	4	2.5	2	0.5

ITEM	M DESCRIPTION	WIDTH	MECHANISM					
	DESCRIPTION		'A'	'B'	'C'	'D'	'E"	
1	Earthing Plate	15.0	15.0	15.0	15.0	15.0	15.0	
2	Base Plate	06.5	06.5	6.5	06.5	06.5	-	
3	Pack (L.M.D.)	12.7	-	-	-	-	-	
4	Pack	12.7	-	-	-	-	-	
5	Spring Return Mech.	20.0	20.0	20.0	20.0	20.0	20.0	
6	Seq. Locking Device	12.0	-	-	12.0	12.0	-	
7	Housing Cover No. 3	06.5	06.5	06.5	06.5	06.5	-	
8	Flush Plate	07.0	07.0	07.0	07.0	07.0	07.0	
9	Stay Put Mechanism	16.0	-	-	-	-	16.0	
	Total -'X'	-	45.00	55.00	66.00	66.00	38.00	



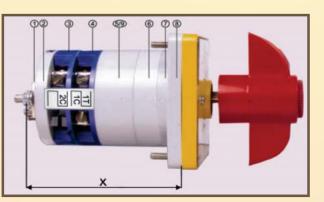




MECHANISM 'A' - Spring Return MECHANISM 'B' - Spring Return + Lost Motion Device

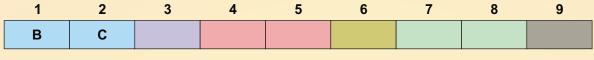
MECHANISM 'C' - Spring Return + Seq. Locking Lost Motion Device

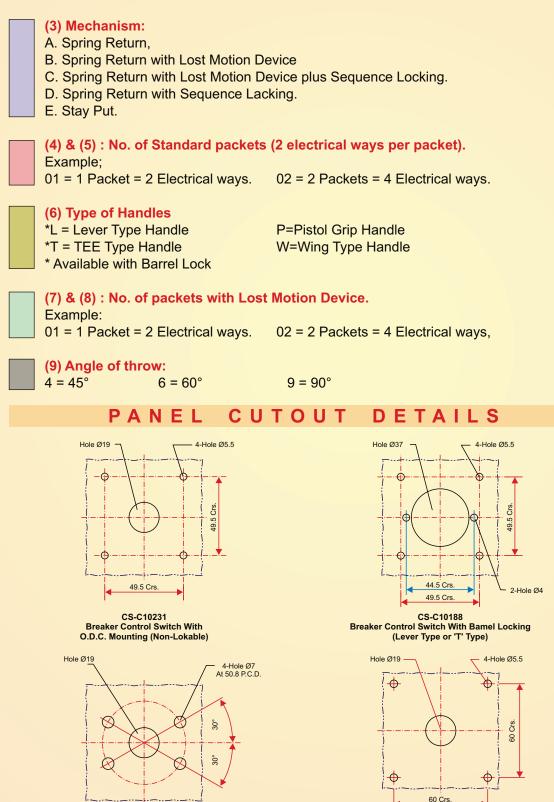
MECHANISM 'D' - Spring Return + Seq. Locking MECHANISM 'E' - Stay Put Mechnism



CODING SYSTEM :

The Breaker Control Switches will bear the code number; its details are given below:





CS-C10105

Breaker Control Switch

With Standard Mounting

CS-C10232

Breaker Control Switch With

O.D.C. Mounting (Non-Lokable)

























Manufactured by : KAYCEE INDUSTRIES LIMITED

32, Ramjibhai Kamani Road, Ballard Estate, Mumbai - 400 001. Tel. : +91 (22) 2261 3521 / 22 / 23 Fax : +91 (22) 2261 6106 E-mail : kayceeindltd@vsnl.com Website : www.kayceeindustries.com

Branch Offices :							
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Kolkata	:	093392 00968					
Indore	:	093007 51464					
Bangalore	:	093428 53324					
Chennai	:	093812 01556					



Gereind. Ltd.



Microswitches

Types of Microswitches



Micro Switch K1



Micro Switch K3



Micro Switch K4/K7



Micro Switch K5/K8



Micro Switch K6





TOGGLE SWITCHES UNSEALED & PANEL SEALED



UNSEALED D.P.



UNSEALED S.P.



PANEL SEALED

KAYCEE'S **"KT" Series** of precision Toggle Switches employ rocker-type contact mechanism. It is housed in an anti-tracking moulded case for dust free performance. Operating lever is sealed for protection against environmental conditions.

SPECIFICATIONS:

- I. Conforms to I. S. 3452
- 2. For Defence use to DEF 5151 & JSS 51201

RANGE :

- a) Position 2 and 3
- b) Poles Single and Double
- c) Mounting Unsealed 12 mm centre bush Mounting Sealed 15 mm centre bush
- d) Terminals Screw, Solder and Push on
- e) Switching Circuits Large variety with Stay Put and Momentary Contacts.

Unsealed and I	Panel Sealed Tog	gle Switches.
Type of Terminals	Unsealed	Panel Sealed
Solder	AY	AYZ
Screw	BY	BYZ
Push-On	CY	CYZ

	SINGLE	POLE UNS	SEALED	
	5	SEQUENCE		22
Туре	Rating	Pos : 1	Pos:2 CENTRE	Pos : 3
KT 1621	6 Amp.	OFF		ON (2-1)
KT 1021	10 Amp.	OFF	9	ON (2-1)
KT 1521	15 Amp.	OFF		ON (2-1)
KT 1022	10 Amp.	OFF		ON (2-1)
KT 1631	6 Amp.	ON (2-3)		ON (2.1)
KT 1031	10 Amp.	ON (2-3)		ON (2-1)
KT 1531	15 Amp.	ON (2-3)		ON (2-1)
KT 1632	6 Amp.	ON (2-3)	OFF	ON (2-1)
KT 1032	10 Amp.	ON (2-3)	OFF	ON (2-1)
KT 1532	15 Amp.	ON (2-3)	OFF	ON (2-1)
KT 1033	10 Amp.	ON (2-3)	222	ON (2-1)
KT1034	10 Amp.	ON (2-3)	OFF	ON (2-1)
KT 1035	10 Amp.	ON (2-3)*	OFF	ON (2-1)

	DOUBL	E POLE UN	SEALED	
		SEQUENCE		
Туре	Rating	Pos : 1	Pos:2 CENTRE	Pos : 3
KT 2641	6 Amp.	OFF		ON (2-1)(5-4
KT 2041	10 Amp.	OFF		ON (2-1)(5-4
KT 2541	15 Amp.	OFF		ON (2-1)(5-4
KT 2042	10 Amp.	OFF		ON (2-1)(5-4)
KT 2661	6 Amp.	ON (2-3) (5-6)		ON (2-1)(5-4
KT 2061	10 Amp.	ON (2-3) (5-6)		ON (2-1)(5-4
KT 2561	15 Amp.	ON (2-3) (5-6)		ON (2-1)(5-4
KT 2662	6 Amp.	ON (2-3) (5-6)	OFF	ON (2-1)(5-4
KT 2062	10 Amp.	ON (2-3) (5-6)	OFF	ON (2-1)(5-4
KT 2562	15 Amp.	ON (2-3) (5-6)	OFF	ON (2-1)(5-4
KT 2063	10 Amp.	ON (2-3) (5-6)		ON (2-1)(5-4
KT 2064	10 Amp.	ON (2-3) (5-6)	OFF	ON (2-1)(5-4
KT 2065	10 Amp.	ON* (2-3) (5-6)	OFF	ON (2-1)(5-4

* Indicates Momentary Contract. No. in Brackets indicates Pole.





BRAND THAT SET THE STANDARDS

		M3.5 x 6 Lg. Terminal Screw	Lock Ring Hex. Brass Nut (2 Nos.)	Star Washer M12 x 1mm Pitch Thds.	Ø3.2 Hole, 1.5 Min. Depth Recommended For Switch Positioning
SPECIFICATIO	ONS				Hole Ø12.70
Operation	Toggle Action	22 KAN		2 2 31°±7° Total Travel	9.4 Crs.
Contact Rating (Resistive) Screw Terminals	6 Amp-250V AC 10 Amp-250V AC 15 Amp-250V AC 15 Amp- 28V DC	3		2 17	PANEL DRILLING
Solder Terminals	6 Amp-250V AC 15 Amp-28V DC	M3.5 x 6 Lg.	DOUBLE POI	LE UNSEALED Star Washer	Ø3.2 Hole, 1.5 Min. Depth
Circuitry	Single and Double Throw 2-3 Position with stay put and momentary contacts	Terminal Screw	Hex. Brass Nut (2 Nos.)	M12 x 1mm Pitch Thds.	Recommended For Switch Positioning Hole Ø12.70
Mechanical & Electrical Life Expectancy	20,000 Cycles			2 St. M	64 Cg
Contact Resistance	10m Ω Max.	58 59			hand
Insulation Resistance	1000m Ω Min.	25	27	12 17	PANEL DRILLING
Mounting	Centre Bush with	SIN	GLE / DOUBLE P	POLE PANEL SE	ALED
	suitable Nuts and Washer Unsealed : Threading 12 mm Sealed : Threading 15 mm	M3.5 x 6 Lg. Terminal Screw	Panel Seal	Spring Washer Hex. Nut	M15 x 1mm Pitch Thds.
Weight	Unsealed :Single Pole30 gms. (Approx.)Double Pole40 gms. (Approx.)Scalcd48 gms (approx)Single Poles55 gms (approx)			34*26	
Thickness of Panel	2-5 mm	CO LOP			
Temtrature Category		- 25	32	11.3 16	PANEL DRILLING
Sealing	Neoprene Rubber	Product in	nprovement being a con	tinues process at KAYC	EE
Operating Force	3.5 kg. Max	Product su	upplied may differ from	that illustrate and descr	ried in the literature.





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	Bangalore - 560 001. • Mob.: 9342853324
CHENNAI	: CMS Tower, 42, Cathedral Road Chennai - 600 086 • Mob. 93812 01556
KOLKATA	: 10/D/2, Hochi Minh Sarani, 1st Floor, Kolkata - 700 071 • Mob. 9339200968
NEW DELHI	: 35-A, Rear Building, Near CTC Plaza, Opp. Maharani Bagh,
	Ring Road, Kilokari, New Delhi - 110 014. • Mob. 9312004687
INDORE	: Mob. 9300751464

SINGLE POLE UNSEALED

REPUTED CUSTOMERS : ABB · Crompton Graves · L & T · Siemens · C & S · BHEL · G E Power · NTPC · ICF · RCF Areva T & D · Schpeider HMT Produced by deskPDF Uhfegistered :: http://www.docudesk.com Railways

KAYCEE TWIN ROTARY TOGGLE SWITCHES (WATHER TIGHT)



TYPE : 2RT 1000 A-N

KAYCEE Twin Rotary Toggle Switches type 2 RT 1000 A-N incorporate two independent. Q.M.B. mechanisms protected in a metallic housing, suitable for outdoor installation as they are weather tight. These switches are recommended for their quick installation and use in all weather conditions. Installation is by fixing two suitable screws. Easy wiring is through a conduit entry size M -20 x 1.5 mm Pitched tap.

CIRCUITARY :

Two independent single pole switches with ON-OFF function.

NOMINAL RATING :

6A/250V DC or 500V AC.

SPECIFICATIONS:

Switches comply with the relevant clauses of the following specifications:

ISS 13947 (Part 1 & 5) of 1993 BSS 5419 of 1977

TEMPERATURE:

Operational range is from -45° C to 85° C.

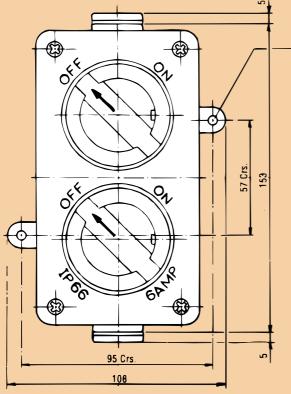
VOLTAGE PROOF:

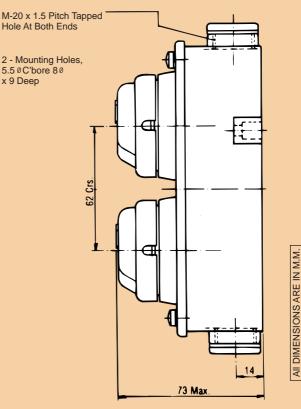
Switches are tested to 2.5 KV AC between current carrying parts and accessible metal parts.

TERMINALS:

Screw Terminals OPERATING FORCE (TORQUE) : 7 Kg. Cm WEIGHT : 488 gms. (approx.)

DIMENSIONS





Drg. No. RTS - C 4294

GENERAL TOLERANCES

± 1 ± 0.5 ± 0.25 ± ½°

Full Figures Upto 1st Decimal Upto 2nd Decimal Angle

KAYCEE **ROTARY TOGGLE** SWITCHES WITH **PLUG AND SOCKET** (WEATHER TIGHT)



TYPF: RT 1000 B / PS / S - N RT 1000 C/ PS / S - N

KAYCEE Rotary Toggle Switches with Plug and Socket, incorporate a switch with Q.M.B. mechanism protected in a metallic housing, suitable for outdoor installation as they are weather tight. The assembly is available with Plug and Socket with and without shutters. The plug consists of suitable rated fuse for over-loading protection. These switches are recommended for their Quick installation and use in all weather condition. Installation is by fixing two suitable screw. Easy wiring is through a conduit entry size M-25 x 2 mm. pitch tap.

CIRCUITARY:

Single pole with ON-OFF function.

NOMINAL RATING:

13A and 15A 250V DC or 500V AC.

SPECIFICATIONS:

Switches comply with the relevant clauses of the following specifications: ISS 13947 (Part 1& 5) of 1993 BSS 5419 of 1977 I.E.C. : 669-1

TEMPERATURE:

Operation range is from -45° C to 85° C.

VOLTAGE PROOF:

Switches are tested to 2.5 KV AC between current carrying parts and accessible metal parts.

TERMINALS:

Screw Terminals.

OPERATING FORCE (TORQUE):

10 Kg. Cm

WEIGHT:

13 Amps: 738gms. (Approx.) 15 Amps: 764 gms. (approx.)

NOTE : 13 AMP available with shutters and without shutters.

Please specify while ordering. 15 AMP available with shutters only.

Manufactured by

KAYCEE INDUŚTRIES LIMITED 32, Ramjibhai Kamani Road, Ballard Estate, Mumbai 400 001 Tel.: 91-22-22613521/22/23 Fax : 91-22-22616106 Website - www.kayceeindustries.com Email: kayceeindltd@vsnl.com

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K

BANGALORE : C/O. CMS Computers Ltd., #9/2, First Floor, Dhondusa Complex, Residency Road, Bangalore-560 025.Mob - 9324853324

CHENNAI : C/o. CMS Computers Ltd, CMS Tower 42, Cathedral Road, CHENNAI - 600 086 Mob - 9381201556

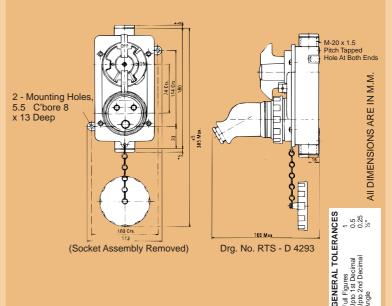
KOLKATTA : C/o. M/s. CMS Computers Ltd. 10/D/2, Hochi Minh Sarani, 1st Floor, Calcutta - 700 071 Mob - 9339723155

NEW DELHI : C/o. CMS Computers Limited, 35 - A, Rear Building, Near CTC Plaza, Opp.Maharani Bagh, Ring Road Kilokari, N-Delhi - 110 014. Mob - 9312004687 INDORE : Mob : 9300751464

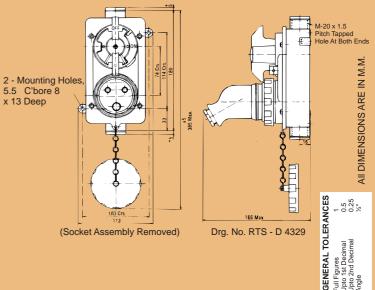
GUWAHATI : Mob : 9864279934

DIMENSIONS

13 AMP Plug & Socket



15 AMP Plug & Socket

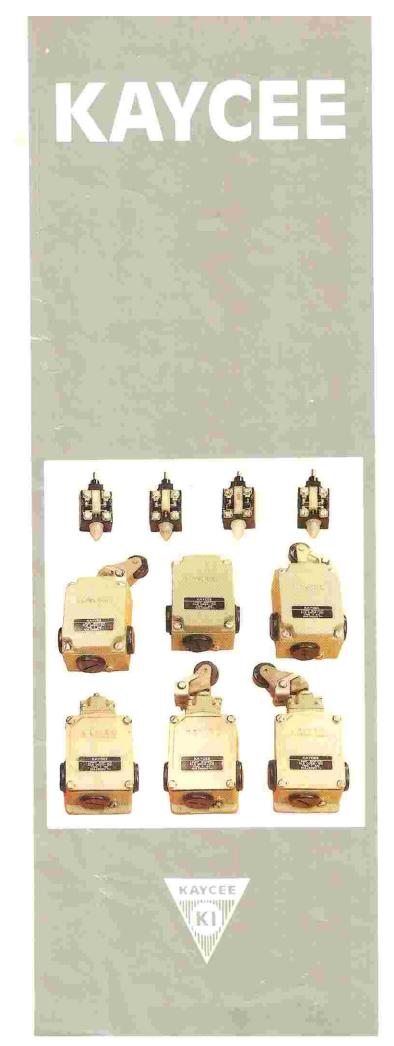


Product improvement bring a continuous process of Kaycee. A product supplied may differ from that illustrated and described in literature



Upto Upto. Angle

Jpto 1 Angle



LIMIT SWITCHES

DESCRIPTION :

Kaycee Limit Switches type KLS have been specially designed to convert a mechanical motion into an electrical control signal. The mechanical motion is usually in the form of a cam, a machine component or an object moving towards a predetermined position. The cam engages the limit switch roller lever or plunger and in turn makes or breaks an electrical contact inside the switch. This electrical control signal is then used to limit, position or reverse motion travel or to initiate another operating sequence It can also be used for counting, sorting or as a safety device. Typical applications of the Kaycee Limit Switch are in the control circuit of solenoids control relays and motor starters (which control the motion of the machine tools), presses, conveyors, hoists, elevators and practically every type of motor driven machines.

APPLICATIONS :

Kaycee Limit Switches are available in four basic types. They are normally used where actuation is relatively fast or for snap action where action is relatively slow. The extended NO contact closes considerably after the NC contact opens and the overlapping NO contact closes before the NC contact opens.

The basic limit switches are also available in standard die cast aluminium housing with or without oil tight enclosure and with three types of actuators, namely, push rod, normal roller lever and angular roller lever.

CIRCUITRY :

Type KLS is available having 1 NO and 1 NC contact arrangement.

SPECIFICATION :

Switches conform to AC II duty as per IS 6875 (Part 1)–1973 and IS 2147/1962 for degree of protection of enclosure.

CAUTION FOR APPLICATION :

The following general rules should be followed when installing a limit switch.

 Make sure the electrical load is within the limit switch contact rating.

2. Do not connect the double pole contacts to opposite polar rating.

3. Adjust the lever arm parallel to the leading guage of the cam. 45° is recommended.

4. Over travel of the limit switch should not be exceeded. 5° to 15° is recommended.

5. Do not allow the lever arm to snap back. A gradual controlling guage should be used on cams which travel beyond the roller.

6. When possible, avoid mounting limit switches where they will be constantly exposed to coolant, chips etc. Although designed for such applications the switches will last longer when not exposed to these contaminants.

7. When possible avoid use of fire resistance coolants of the phosphate ester type.

8. See that leakage through conduit system into a standard limit switch is avoided by proper conduit entry and sealing.

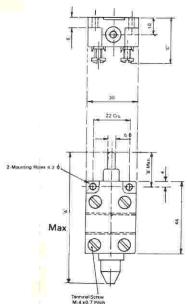
-6				Conta	cts	Enclosure
Execution	on Design Code		Code	Arrangement	No. of Contacts	according to IS : 2147/1962
Open	1	With push rod	KLS 000X-OA KLS 000X-OB KLS 000X-OC KLS 000X-OD	Normal Snap Action Ext. Stroke Overlapping	1 NO + 1 NC	IP 00
ó	19 10 10	With Push rod & Plastic Protective Cover	KLS 001X-OA KLS 001X-OB KLS 001X-OC KLS 001X-OD	Normal Snap Action Ext. Stroke Overlapping	1 NO + 1 NC	IP 40
cast sing		With Push rod	KLS 002X-OA KLS 002X-OB KLS 002X-OD	Normal Snap Action Overlapping	1 NO + 1 NC	IP 43
In standard die cast aluminium housing		With normal roller lever	KLS 003X-OA KLS 003X-OB KLS 003X-OD	Normal Snap Action Overlapping	1 NO + 1 NC	IP 43
alu		With angular roller lever	KLS 004X-OA KLS 004X-OB KLS 004X-OD	Normal Snap Action Overlapping	1 NO + 1 NC	IP 43
- cast using		With push rod	KLS 005X-OA KLS 005X-OB KLS 005X-OC KLS 005X-OD	Normal Snap Action Ext. Stroke Overlapping	1 NO + 1 NC	IP 65
In oil-tight die-cast aluminium housing		With normal roller lever	KLS 006X-OA KLS 006X-OB KLS 006X-OC KLS 006X-OD	Normal Snap Action Ext. Stroke Overlapping	1 NO + 1 NC	IP 65
alt		With angular roller lever	KLS 007X-OA KLS 007X-OB KLS 007X-OC KLS 007X-OD	Normal Snap Action Ext. Stroke Overlapping	1 NO + 1 NC	IP 65

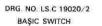
Technical Data :

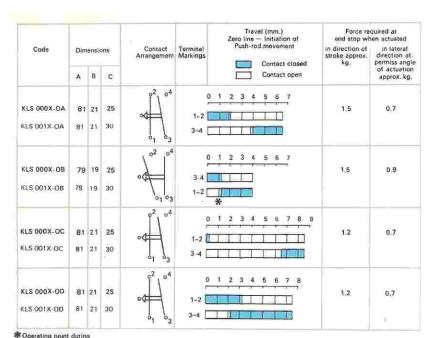
Limit Swiches	Insulation Rating	500 V A.C.	600	VD.C.			
For Rating	Continuous Current	10 A					
upto 500 VAC 600 VDC 10 A	Making & Breaking Capacity	ر A.C. 11 duty a	0—60 Hz. s per IS 6875	5 (Part I) of 1	973.		
10 A	Rated Operational Current and making breaking capacity	Voltage Rated Operational Current Ie		nt Ie	Capacity Cap		ted Breaking Capacity
		V 24 125 220 380 415 500	6 6 6 4	A 5(3) 5(3) (3) (3) (3) (3) (3)	A 66(33) 66(33) 66(33) 66(33) 44(33) 44(33)		A 66(33) 66(33) 66(33) 66(33) 44(33) 44(33)
	Short Circuit Protection	20A	HRC	/DZ (16A)	17 States and	-	
	Mechanical Life	15 Millio		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1			
	Contact Life—A.C.	Breaking Current	Amps	1	3	6	10
		Contact life (million	cycles)	15 (10)	5 (3)	2.5 (2)	1 (0.8)
12	Heavy Duty Making & Breaking Capacity	Max. Rati Voltage V A.C. 120 240	ng Per Pole Switchin Making 60 A 30 A	g Capacity Breaking 6 A 3 A	l i	×	
9	Breaking Capacity D.C.	Resistive*Inductive*VoltageLoad (DC11)Load (DC 11)VAA					
		24 110 220 440 600	0.9 0.4	(7) (1.50) (0.62) (0.28) (0.21)	10 (7) 1.3 (0.91) 0.4 (0.28) 0.2 (0.14) 0.14 (0.1)		
	Switching Frequency At temp, below-20°C only 500 make/break ops/hour are possible	Breaking (A 0.1 1.0	Current	Switc Max. 6000 3000	hing Frequency Opn./h		
	Mechanical Switching Accuracy	SUCCESSIVE	accuracy of making or b is 0.01 mm.	reaking			
	Ambient Temp.	-40°C to	+ 85°C				
	Degree of Protection As per IS 2147 (1962)	Open Type Cast-meta Electrical For Limit S	Clad		IP 00 IP 43 For Norr IP 65 For oil-t		
	Conductor Sizes (M-4 Screw Terminals)	with end s 2 x 2.5 mm					
	Cable Entry For Cast-metal Housing	3/4″ I.S. C	onduit Pipe				
	Protective Earth. Conductor Connection Inside Housing Outside Housing	M-4 Tapped hol	e M-4 termin	ial screw			
	Housing	Cast Alum	nium				
	Mounting Position	Any					

* The figures in brackets apply to snap action switches,

DIMENSIONS (All in m.m.)

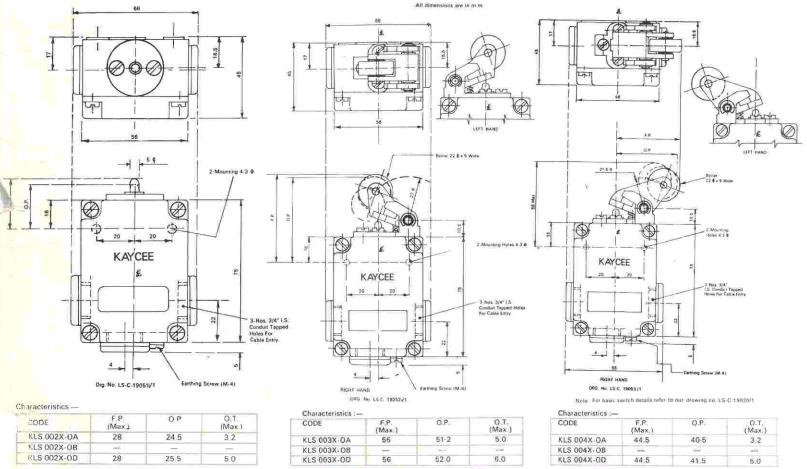








return travel.



PUSH ROD

GENERAL TOLER.	ANCES.
Full Figure	± 1
Upto 1st Decimal	± 0.5
Upto 2nd Decimal	± 0.25

NORMAL ROLLER LEVER

ANGULAR ROLLER LEVER

KAYCEE INDUSTRIES LIMITED

32, Ramjibhai Kamani Road, Ballard Estate, Bombay-400 038.

Tel.: 261 35 21-22-23, 261 55 67-68 ...Telex: 011-81049 KCIL Cable: 'TURNRITE' Fax: 91-22-261 61 06 OFFICES AT:

BANGALORE No. 114, First Floor, Richmoud Towers, No. 12, Richmoud Road, Bangalore-560 025. Tels: 221 12 78, 221 34 89 Telex: 0845-8036 LAMP IN Fax: 91-080-558 03 57

CALCUTTA: 10, Ganesh Chandra Avenue, Calcutta-700 013. Tel.: 27 22 81 Telex: 021-5164 DELHI: 62, Dayanand Road, Daryaganj, Delhi-110 002. Tel.: 327 20 97 Telex: 031-62468 BITS IN Fax: 011-3276876 MADRAS: 2, Raja Annamalai Road, Pursawalkam, Madras-600 084. Tel.: 641 24 91/641 20 17 Telex: 041-24187 HIRT IN values



Counters

Types of Counters



Stroke Counter



Senior Revolution Counter



Measuring Machine Counters



Predetarmined Counters



Road Measure Counters



KAYCEE Brand that set the standards

KAYCEE

TIME TOTALIZER

Tells how long electronic gear operates, electric machinery has run, components are in operation or maintenance checks are due

APPLICATIONS

- Air Compressors
- Circuit Breakers
- Generators
- Computers
- Radio and TV Stations
- Machine Tools
- Textile Machines
- Air Conditioners

In any other machine, process or equipment where AC power used.

Boilers
 Power Plants

· Elevators

Mouldings Machines

· Electric Furnaces

Laboratories

In many industries, it is important to know the length of time a machine
or equipment has been used. The purpose is to cut down production
cost by checking the operating hours of machines.

Kaycee Time Totalizers tell you when Lubrication, Overhaul, Adjustment or Replacement of component is due on Machine Tools, Industrial Machinery, and Test Equipment or complete Processing Systems.

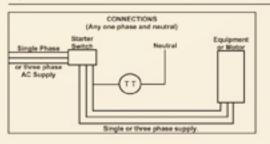
Kaycee Time Totalizer incorporates a self-starting synchronous movement ensuring accurate summation of ON TIME of any circuit fed from an AC Supply. Each time the machine is switched on, the Totalizer records the running time of that machine directly on the straight reading dial to read either in hours or minutes down to tenths.

All models of Time Totalizer are suitable for flush panel mounting.

TECHNICAL DATA

- Operating Voltage Frequency Duty Cycle Power Consumption Temperature Category Voltage Proof Test Face Size Weight Counting Range Mounting Height of Figures
- : 230 240 Volts AC : 50 Hz : Continuous : 2.5 Watts approx. : -20°to +50°C : 1.5 Kv : 90mm x 90 mm : 160 gm approx. : Given in the table : Flush Panel : 3.5 mm

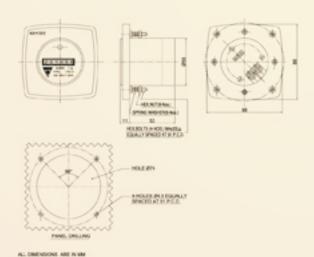
The Product development being a continuous process in KAYCEE, the product supplied may differ from the illustrated & described in the literature.





6 DIGITS	5 DIGITS	5 DIGITS
(HOURS & 1/10)	(HOURS & 1/10)	(HOURS)
TT6 / H	T T5 / H	T T5 / HZ
(0 to 99999.9)	(0 to 9999.9)	(0 to 99999)

TESTED AT ERTL FOR VIBRATION TEST



Kaycee for Commitment... Kaycee for Quality...









TYPE 'KF' 20-32-63-100 Amp. /500 V TYPE 'KP' 20 Amp. /500 V

H.R.C. FUSE FITTINGS

TESTED AS PER IS 9224 AT VJIT, MUMBAI FOR

- HIGH VOLTAGE TEST
 - INSULATION RESISTANCE TEST
 - TEMPERATURE RISE

RATING

KAYCEE moulded fuse fittings type 'KF' are available in FOUR RATINGS, 20, 32, 63 and 100 Amp. They are suitable for front wiring at both ends. Back connected type 'KP' available in 20 Amp only.

FEATURES

- Base and Carrier Moulded from High Grade Phenolic Compound.
- Base and Carrier Moulding are non-inflammable and non-hygroscopic, Surface-Hard gloss Finish Black.
- Phosphor Bronze Contact Clips ensures intimate contact with base contact block made from brass.
- Visible fault indication through window on carrier removal of carrier not necessary.
- Single piece brass base contact block with adequate hole, suitable for Aluminium Cable.
- Spare fuse carriers also available.

SPECIFICATION FOR ORDERING

RATING AMP -	CARRIER AND BASE		RECOMMENDED FUSELINK RATINGS AMP-	RECOMMENDED CABLE SIZE SQ. Mm.
20 20 32 63 100	KF 20 BC KF 32 BC KF 63 BC	KF 20 OC KF 20 OC KF 32 OC KF 63 OC KF 100 OC	2 to 20 2 to 20 25.32 40.50.63 80.100	1.5 to 20 1.5 to 20 2.5 to 32 4 to 35 6 to 50

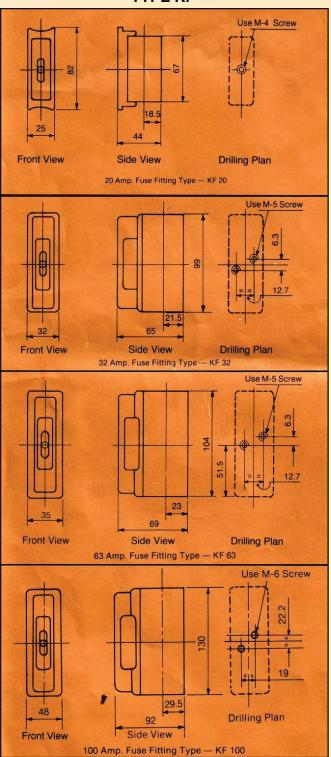
The Crimped Type Socket Adoptor Recommended for Aluminium Conductor

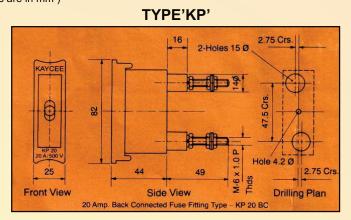


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DIMENSIONAL DRAWING FOR FUSE FITTING (Dimensions are in mm)

TYPE'KF'





MOTOR STARTING APPLICATION

mended fuse ratings for motor starting applications Do

recommended fuse failings for motor starting applications.			
MOTOR RATING	MOTOR F.L.C.	FUSE F	RATING
KW	AMP.	FOR D.O.L. START* AMP	FOR ASSISTED START † AMP
0.37 0.55 0.75 1.1 1.5 2.2 3.0 4.0 5.5 7.5 11.0 15.0 18.5 22.0 45.0 53.0	1.05 1.44 1.90 2.50 3.45 4.70 6.20 8.10 10.90 14.80 20.50 28.00 34.50 41.00 83.00 97.00	04 06 10 16 20 25 32 40 50 63	2 4 6 10 16 20 25 32 40 40 63 100 100

 * D.O.L. = direct on line for which the starting condition is assumed to be 5 x F.L.C. for a run-up time of 5 seconds for motors upto 1 k w and 7 x F.L.C. for a run-up time of 10 seconds for larger ones.

^{\uparrow}Assisted = star-delta starter (or similar means) for which starting condition is assumed to be 2.5 x F.L.C. for motors upto 1 k w, or 3.5 x F.L.C. for larger ones, for a run-up time of 20 seconds.

Product improvement is a continuous process at KAYCEE. The data given in this publication is therefore subject to revision.

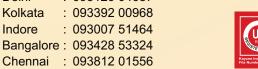
FULL FIGURE ±1			
UPTO 1ST DECIMAL ±0.5			



Manufactured by : **KAYCEE INDUSTRIES LIMITED**

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PUSH BUTTON

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Illusti	ration	Description Metal Bezel	Туре
		Shrouded Actuator - Flush type	 K01R K01G K01Y K01B K01S K01W
		Shrouded Actuator - Projecting type	 K02R K02G K02Y K02B K02S K02W
		Shrouded Actuator - Booted type	 K05R K05G K05B
		Mushroom Head Spring Return	K03RK03S
		Mushroom Head press to lock & turn to Reset	K04RK04S
		Stayput Mushroom actuator with key (press to lock and Key to Release. Key removable in actuated and unactuated positions).	K04LRK04LS
		Selector actuator, 2-position (maintained contact).	• K31S
		Selector Actuator, 2 - position (spring return from right to left).	• K31SRR
		Selector 3 - position (maintained contact, all contacts open in mid position).	● K32S
		Selector Actuator, 3 - position (centre off, spring return from right to centre and left to centre).	● K32SR

Illust	ration	Description Metal Bezel	Туре
		Selector Actuator, 3 - Position (centre off, maintained contact on right, spring return from left to centre).	● K32SRL
		Selector Actuator, 3 - Position (centre off, maintained contact on left, spring return from right to centre).	● K32SRR
		Lockable Key Actuator (2 - position, maintained contact, Key removable in right position).	● KIL10R
		Lockable Key Actuator (2 - position, maintained contact, Key removable in left position).	● KIL10L
		Lockable Key Actuator (2 - position, maintained contact, Key removable in both positions).	● KIL10B
		Lockable Key Actuator (2 - position, spring return, key removable in un actuated position).	● KIL10S
		Lockable Key Actuator (3 - Position maintained contact centre off, key removable in both right and left positions).	● KIL20LR
		Lockable Key Actuator (3 - position maintained contact on left, spring return from right to centre, the key removable in right side position).	● KIL20SRR
		Lockable Key Actuator (3 - position maintained contact on right, spring return from left to centre, key removable in left side position).	● KIL20SRL
	Lockable Key Actuator (3 - position, Spring return from both sides) key removable in the centre.	● KIL20SRC	

Illusti	ration	Description Metal Bezel	Туре
		Illuminated Actuator without resistor (220V) Bulb : Ba9s 🎧	 K11C1 K11R1 K11G1 K11Y1 K11B1 K11W1 K11A1
		Illuminated Actuator without resistor (110V) Bulb : Ba9s 🎧	 K11C2 K11R2 K11G2 K11Y2 K11B2 K11W2 K11A2
		Illuminated Actuator without resistor (48V) Bulb : Ba9s	 K11C3 K11R3 K11G3 K11Y3 K11B3 K11W3 K11A3
		Illuminated Actuator without resistor (24V) Bulb : Ba9s	 K11C4 K11R4 K11G4 K11Y4 K11B4 K11W4 K11A4
	Illuminated Actuator without resistor (12V) Bulb : Ba9s	 K11C5 K11R5 K11G5 K11Y5 K11B5 K11W5 K11A5 	
		Illuminated Actuator with resistor 220V (Bulb : 130V) Bulb : Ba9s 🎧	 KR11C2 KR11R2 KR11G2 KR11Y2 KR11B2 KR11W2 KR11A2



Illust	ration	Description Metal Bezel	Туре
		Pilot Light without resistor (220V) Bulb : Ba9s	 K51C1 K51R1 K51G1 K51Y1 K51B1 K51W1 K51A1
		Pilot Light without resistor (110V) Bulb : Ba9s 🍟	 K51C2 K51R2 K51G2 K51Y2 K51B2 K51W2 K51A2
	9 9 55.5	Pilot Light without resistor (48V) Bulb : Ba9s	 K51C3 K51R3 K51G3 K51Y3 K51B3 K51W3 K51A3
		Pilot Light without resistor (24V) Bulb : Ba9s	 K51C4 K51R4 K51G4 K51Y4 K51B4 K51W4 K51A4
		Pilot Light without resistor (12V) Bulb : Ba9s	 K51C5 K51R5 K51G5 K51Y5 K51B5 K51W5 K51A5
		Pilot Light with resistor (220V) (Bulb : 130V) Bulb : Ba9s	 K52C2 K52R2 K52G2 K52Y2 K52B2 K52W2 K52A2

Illusti	ration	Description Metal Bezel	Туре
		Selector Illuminated Actuator Without resistor (220V) Bulb : Ba9s	 K31LC1 K31LR1 K31LG1 K31LY1 K31LB1 K31LW1 K31LA1
		Selector Illuminated Actuator Without resistor (110V) Bulb : Ba9s	 K31LC2 K31LR2 K31LG2 K31LY2 K31LB2 K31LW2 K31LA2
		Selector Illuminated Actuator Without resistor (48V) Bulb : Ba9s	 K31LC3 K31LR3 K31LG3 K31LY3 K31LB3 K31LW3 K31LA3
		Selector Illuminated Actuator Without resistor (24V) Bulb : Ba9s	 K31LC4 K31LR4 K31LG4 K31LY4 K31LB4 K31LW4 K31LA4
		Selector Illuminated Actuator Without resistor (12V) Bulb : Ba9s	 K31LC5 K31LR5 K31LG5 K31LY5 K31LB5 K31LW5 K31LA5
		Selector Illuminated Actuator With resistor 220V (Bulb : 110V) Bulb : Ba9s	 K32LC2 K32LR2 K32LG2 K32LY2 K32LB2 K32LW2 K32LA2



Illust	ration	Description Metal Bezel	Туре
	Illuminated Actuator LED Type (220V)	 KL11R1 KL11G1 KL11Y1 KL11B1 KL11A1 	
		Illuminated Actuator LED Type (110V)	 KL11R2 KL11G2 KL11Y2 KL11B2 KL11A2
		Illuminated Actuator LED Type (48V)	 KL11R3 KL11G3 KL11Y3 KL11B3 KL11A3
		Illuminated Actuator LED Type (24V)	 KL11R4 KL11G4 KL11Y4 KL11B4 KL11A4
		Pilot Light LED Type (220V)	 KL53R1 KL53G1 KL53Y1 KL53B1 KL53A1
		Pilot Light LED Type (110V)	 KL53R2 KL53G2 KL53Y2 KL53B2 KL53A2
		Pilot Light LED Type (48V)	 KL53R3 KL53G3 KL53Y3 KL53B3 KL53A3
		Pilot Light LED Type (24V)	 KL53R4 KL53G4 KL53Y4 KL53B4 KL53A4

Note : AC/DC to be specified white placing order. * On Request

CONTROL & SIGNALING DEVICES Ø 22.5

Illustr	ration	Description Metal Bezel	Туре
		Selector Illuminated Actuator LED Type (220V)	 KL33R1 KL33G1 KL33Y1 KL33B1 KL33A1
		Selector Illuminated Actuator LED Type (110V)	 KL33R2 KL33G2 KL33Y2 KL33B2 KL33A2
		Selector Illuminated Actuator LED Type (48V)	 KL33R3 KL33G3 KL33Y3 KL33B3 KL33A3
		Selector Illuminated Actuator LED Type (24V)	 KL33R4 KL33G4 KL33Y4 KL33B4 KL33A4

Note : AC/DC to be specified white placing order. * On Request



Illustration		Description (Plastic Bezel)	Туре	
		Shrouded Actuator - Flush Type	 K01RP K01GP K01YP K01BP K01SP K01WP 	
		Shrouded Actuator - Projected Type	 K02RP K02GP K02YP K02BP K02SP K02WP 	
Acres		Selector actuator, 2 - position (maintained contact).	● K31SP	
E.		Selector Actuator 2 - position (spring return from right to left).	● K31SRP	
Acres		Selector 3 - position (maintained contact, all contacts open in mid position).	● K32SP	
ALL D		Selector Actuator , 3 - position (centre off , spring return from right to centre and left to centre).	• K32SRP	
		Selector Actuator,3 - Position (centre off, maintained contact on right, spring return from left to centre).	• K32SRLP	
		Selector Actuator, 3 - Position (centre off, maintained contact on left, spring return from right to centre).	• K32SRRP	
		Lockable Key Actuator (2 - position, maintained contact, Key removable in right position).	● KIL10RP	

Illustration		Description (Plastic Bezel)	Туре	
		Lockable Key Actuator (2 - position, maintained contact, Key removable in left position).	KIL10LP	
		Lockable Key Actuator (2 - position, maintained contact, Key removable in both positions).	KIL10LP	
		Lockable Key Actuator (2 - position,spring return, key removable in un actuated position).	● KIL10BP	
		Lockable Key Actuator (3 - Position maintained contact centre off, key removable in both right and left positions).	● KIL20LRP	
		Lockable Key Actuator (3 - position maintained contact on left ,spring return from right to centre, key removable in right side position).	KIL20SRRP	
		Lockable Key Actuator (3 -position maintained contact on right, spring return from left to centre, key removable in left side position).	• KIL20SRLP	
		Joy stick controller 2 - position with spring return to centre. (With 2 Contact Blocks)	● KIL2JS25P	
		Joy stick controller 4 position spring return to centre. (With 2 Contact Blocks)	● KIL2JS45P	
		Normally Open Contact (With 2 Contact Blocks)	KA1O • Green slide.	
		Normally Closed Contact (With 2 Contact Blocks)	KA1C • Red slide.	



Illustration		Description (Plastic Bezel)	Туре	
		Pilot Light with out resistor (220V) Bulb : Ba9s	 K51CP1 K51RP1 K51GP1 K51YP1 K51BP1 K51WP1 K51AP1 	
		Pilot Light with out resistor (110V) Bulb : Ba9s	 K51CP2 K51RP2 K51GP2 K51YP2 K51BP2 K51WP2 K51AP2 	
	90 05305 05305	Pilot Light with out resistor (48V) Bulb : Ba9s	 K51CP3 K51RP3 K51GP3 K51YP3 K51BP3 K51WP3 K51AP3 	
		Pilot Light with out resistor (24V) Bulb : Ba9s	 K51CP4 K51RP4 K51GP4 K51YP4 K51BP4 K51BP4 K51WP4 K51AP4 	
		Pilot Light with out resistor (12V) Bulb : Ba9s	 K51CP5 K51RP5 K51GP5 K51YP5 K51BP5 K51WP5 K51AP5 	



Illustration		Description (Plastic Bezel)	Туре
		Pilot Light with resistor (230-240V) Bulb : 130V Bulb : Ba9s	 K52CP2 K52RP2 K52GP2 K52YP2 K52BP2 K52BP2 K52AP2
		Pilot Light LED Type (220V)	 KL53RP1 KL53GP1 KL53YP1 KL53BP1 KL53AP1
		Pilot Light LED Type (110V)	 KL53RP2 KL53GP2 KL53YP2 KL53BP2 KL53AP2
		Pilot Light LED Type (48V)	 KL53RP3 KL53GP3 KL53YP3 KL53BP3 KL53AP3
		Pilot Light LED Type (24V)	 KL53RP4 KL53GP4 KL53YP4 KL53BP4 KL53AP4

Note : AC/DC to be specified white placing order. * On Request



Illustration		Description (Plastic Bezel)	Туре	
		Direct mounting barrel type Pilot Light (220V) Bulb : Ba9s	 K54CP1 K54RP1 K54GP1 K54YP1 K54BP1 K54WP1 K54AP1 	
	020	With Cluster LED Direct mounting barrel type LED Indicating Lamp (6/12/24/48/110/220 V AC/DC) AC/DC to be specified while placing order	 KL54CP1 KL54RP1 KL54GP1 KL54YP1 KL54BP1 KL54WP1 KL54AP1 	
	<u>40</u> 50	With Single LED Direct mounting barrel type LED Indicating Lamp (6/12/24/48/110/220 V AC & 6/12/24/48 V DC) AC/DC to be specified while placing order	 KL75RP KL75GP KL75UGP KL75YP KL75BP KL75AP 	

Electrical & Mechanical Characteristics

Compliance with standards Rated Insulation voltage Rated thermal current	: IEC 947 - 5 - 1 : 500V : 10A
Contact operation	: Self wiping slow break, NO or NC
Make & Break capacity	: AC15:415V AC, 4A
	DC13:110V DC, 0.5A
Connection	: > 1X0.5mm ² , <21X2.5mm ²
	Screw type terminal with retained clamp.
Short circuit protection	: 10A fuses recommended
Ambient temperature	: -25° C to +70° C
Altitude	: < 3000M
Operating position	: All positions
Degree of protection	: IP 65
Mechanical life	: Over 1 Million operations

KAYCEE is an ISO 9001:2000 and UL certified manufacturing & marketing organisation offering a wide range of Electromechanical switches & Low Voltage Switchgears. KAYCEE is an integral part of the CMS group, a well-known name in India for providing System Integration and Networking, Outsourcing and Traffic System Services.

KAYCEE is the pioneer in the Indian switchgear industry & one of the most reputed brands of electrical and electronic components. KAYCEE has a wide spectrum of products which include Rotary switches, Rotary Cam switches, Micro & Toggle switches, Limit switches, Push Button switches, Limit switches, Push Button switches, & Indicating lamps, Weather tight switches, Breaker Control switches, Time Totalizers, Water meters, Counters & Fuse fittings, which conform to various international & national standards.

KAYCEE has a strong Design & Development Centre, dedicated towards development of new products & continuous improvement in existing products. A full-fledged Quality Control System laid down at KAYCEE assures the best quality product to its customers. Timely deliveries & prompt customer service, are a tradition at KAYCEE.

For more than six decades, KAYCEE has been serving to a wide gamut of industries from Electrical, Electronics, Telecommunication, Machine & Machine Tool, Automobile, Appliances & various other fields, through its network of Sales & Service centers, distributors, stockists & dealers spread across the country. KAYCEE is also exporting its products to the Middle East, South East Asia, Australia & European markets.

KAYCEE is committed to its customers, as a reliable partner in their ventures, for exhibiting a global performance.



KAYCEE INDUSTRIES LIMITED

KAYCEE

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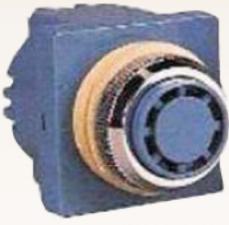






CBZ -20

CBZ -10



CBZ -30

SPECIFICATIONS

Model No. SPEC.	CBZ - 10	CBZ - 20	CBZ - 30	
MOUNTING STYLE	SURFACE FLUSH MOUNT MOUNT		FLUSH MOUNT	
VOLUME IN dB	8	8	4	
WEIGHT in Gms	160 190		125	
OPERATING VOLTAGE	AC : - 110, DC : - 12 8	AC : - 110, 220V DC : - 12 & 24 V		



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MY SERIES			LY SERIES		MK SERIES				
MO	DEL	MY-2	MY-3	MY-4	LY-2	LY-3	LY-4	MK2P-1 MK3P-1	
EXTERNAL DIMENSION (MM)	L W H	27.6 21.5 34		27.6 21.5 36	27.6 31.5 36	27.6 41.5 36	34.7 34.7 52		
CONTACT FORM	4	2A2B	3A3B	4A4B	2A2B	3A3B	4A4B	2A2B	3A3B
CONTACT	CAPACITY	28V DC 220V AC		28V DC 220V AC		28V DC	220V AC		
00111101	CONTROL GREADILT		5A	3A	15A1DA	10A		10A 5A	
COIL	DC	6,12,	6,12,24,36,110 V		6,12,24	34,36,48,110 V		6,12,24,36,48,60,110,220 V	
VOLTAGE	AC	6,12,24,36,110,220 V		6,12,24	2,24,36,48,110,220 V		6,12,24,36,48,60,110,127,220,380 V		
CONTACT RESIS	STANCE		≤50m .Ω	L		≤50m Ω.	50m Ω. <u>≤</u> 50m		50mΩ.
INSULATION RE	INSULATION RESISTANCE ≥1000mΩ		≥1000m.Ω.		≥ 500m.Ω.				
DIELECTRIC STRENGTH 1000V AC		1000V AC 50/60 Hz		1500V AC 50/60 Hz		1500V AC 50/80 Hz			
OFFICIAL LIFE	MECHANICAL	10,000,000		10,000,000		10,000,000			
SERVICE LIFE			100,000		100,000				
TERMINAL		OUTLET AND PRINTED CIRCUIT BOARD		OUTLET AND PRINTED CIRCUIT BOARD		OUTLET SOLDER			